

1 **Defining the Thermal Boundary Condition for Protective Structures in Fire**

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4 **Abstract**

5 Protective structures are designed explicitly to fulfil a function which in many cases is an extreme event,
6 therefore, the explicit design has to properly and precisely account for the nature of the solicitation
7 imposed by the extreme event. Extreme events such as explosions or earthquakes are reduced to design
8 criteria on the basis of either empirical or historical data. To determine the design criteria, the physical
9 data has to be translated into physical variables (amplitudes, pressures, frequencies, etc.) that are then
10 imposed to the protective structure. While there is debate on the precision and comprehensive nature of
11 this translation, years of research have provided strong physical arguments in supporting these methods.
12 Performance is then quantified on the basis of the structure's capability to perform its required function.
13 Classified solicitations may then be used to translate performance into prescribed requirements that
14 provide an implicitly high confidence that the structure performs its function. When addressing fire,
15 performance has been traditionally determined by imposing standardized requirements that only bear a
16 weak relationship with the reality of potential events – the fire performance of a protective structure is
17 thus defined as a fire resistance period. This paper addresses the concept of fire resistance and its
18 relevance to the design of protective structures. The mathematical description of the thermal boundary
19 condition for a fire is of extreme complexity, therefore simplified approaches, that include the Fire
20 Resistance concept, are currently used. By using classical heat transfer and structural engineering
21 arguments, it is demonstrated what is the adequate level of complexity that is appropriate for the thermal
22 boundary condition and when a precise definition of this input parameter is fundamental to adequately
23 understanding the response of a structure to a fire event. Simple criteria are presented to qualify the
24 relevance of current approaches and to highlight important issues to be considered.

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25 **Keywords**

26 Fire; fire resistance; protective design; explicit performance; boundary conditions

27 **1. Introduction**

28 The capability of a protective structure to perform its function is defined by a design process that should
29 contemplate the different solicitations that a structure may have. In many cases, this requires
30 understanding the effects of single or potentially multiple solicitations. Moreover, critical infrastructure
31 is generally design to withstand combined hazards, therefore, protective structures are also generally
32 designed to perform their function when affected by combined hazards. While protective structures can
33 be designed to withstand the effects of fire, it is often necessary to introduce fire as part of a multiplicity
34 of hazards. This is the case when designing mines protective seals against explosions, where fires tend
35 to follow explosions, or when designing structures that protect the core of nuclear reactors that could be
36 subject to terrorist attacks or earthquakes followed by fires. When considering the potential of combined
37 hazards, the design of structural protection to fire assumes that the capability of the structure to withstand
38 fire remains intact. This assumption has the potential of not being realistic (or even un-conservative),
39 nevertheless, because of the nature of the fire safety design process, the assumption is often unavoidable.
40 When designing for fire, performance is not explicitly calculated but is calculated on the basis of a
41 presumption that “fire resistance” represents a worst case fire scenario condition that if imposed onto a
42 single element of the structure, will result in a solicitation not exceeded by any realistic potential fire.

43 Fire is an extremely complex combination of physical phenomena that currently cannot be fully
44 described by means of mathematical models. Thus, some level of simplification is always necessary. In
45 particular, in the case of structural analysis the necessary simplifications are very significant because the
46 structure also needs to be described. When focusing on structural performance, coupling between gas
47 and solid phase is commonly avoided and the fire is treated as a thermal boundary condition. The choice
48 of what is the appropriate complexity necessary for the thermal boundary condition and to what section
49 of the structural system should it be applied remains a matter of current debate. This paper will review
50 some basic concepts to clarify the implications of specific simplifications and establish simple criteria
51 that allow to establish when more or less complexity is needed.

52 In current practice, the fire solicitation and its manifestation on the behavior of the structure is typically
53 solely defined in the temperature domain and does not require any explicit quantification of heat transfer
54 (energy conservation) or mechanical structural performance. During design, elements of the structure

55 might be subject to the standard “fire resistance” testing procedures – for assuring the compliance of
56 single elements considered in isolation. Single element performance under fire as part of a whole
57 structural system behavior is rarely addressed. Once the requirements for “fire resistance” are met, then
58 it is assumed that all serviceability requirements for the structure will be met independent of any other
59 solicitation or the integral nature of the structural system. This approach implies strong simplifications
60 that assume that global structural behavior can be bounded by single element performance assessment
61 and that heat transfer from the fire to the structure can be adequately characterized by gas phase
62 temperatures and standardization of the thermal environment (i.e, a test furnace).

63 This paper examines the two stages that must be considered as part of any design process for a structure
64 to withstand the effects of fire. Specifically considered are:

- 65 • the assessment of thermal performance i.e. the fire and how thermal energy released during fire is
66 transferred into the structure; and
- 67 • the structure. i.e. how the structure responds as a function of the thermal boundary conditions.

68 The paper evaluates, in very simple terms, the conditions under which certain simplification are valid
69 or invalid allowing to clarify the limitations of current performance assessment procedures. Given the
70 complexity of the fire-structure interactions there will be many criteria that can be used and a
71 comprehensive treatment is beyond the scope of this paper. Instead, as a very relevant example, the focus
72 of this particular paper is on the role of the thermal gradients in structural behavior inferring when it is
73 necessary to precisely establish these gradients. This approach, in principle, applies to any structure, but
74 in particular to protective structures, given their critical function.

75 **2. Assessing Thermal Performance**

76 *2.1 Fire Dynamics*

77 At the core of a fire there is a flame or a reaction front that is effectively the result of a combustion
78 process, and thus is governed by the mechanisms and variables controlling combustion [1]. The
79 interaction between fire and its surrounding environment determines the behavior of the flame and
80 nature of the combustion processes. An extensive introduction to the topic is provided by Drysdale [2].

81 As indicated by Drysdale [2], the dynamics of a fire involves a compendium of different sub-processes
82 that start with the initiation of a fire and end with its extinction. The onset of the combustion process,
83 i.e. ignition, in a fire is a complex process that implies not only the initiation of an exothermic reaction
84 but also a degradation process that provides the fuel effectively feeding the fire. During a fire, it is
85 common to have different materials involved in the combustion process, and given the nature of the fire
86 growth many could be involved simultaneously but others sequentially. The sequence of ignitions of
87 items in an enclosure will affect the nature of the combustion processes. Thus, ignition mechanisms set
88 the dynamics of the fire and also are affected by the fire itself, creating a feedback loop [3].

89 Once a material is ignited, the flame propagates over the condensed fuels by transferring sufficient heat
90 to the fuel until a subsequent ignition occurs. This process is commonly referred to as flame spread and
91 is described in detail by Fernandez-Pello [4]. Flame spread defines the surface area of flammable
92 material that is delivering gaseous fuel into the combustion process. The quantity of fuel produced per
93 unit area is known as the mass burning rate. The mass burning rate multiplied by the surface area
94 determines the total amount of fuel produced. If the total amount of fuel produced is multiplied by the
95 effective heat of combustion (energy produced by combustion per unit mass of fuel burnt), it yields the
96 heat release rate. Generally, the heat release rate is considered the single most important variable to
97 describe fire intensity [5]. Given the nature of the surrounding environment, the oxygen supply might
98 not be enough to consume all the fuel, thus in many cases combustion is incomplete (i.e. under-
99 ventilated) and therefore the heat of combustion is not a material property but a function of the
100 interactions between the environment and the fire. In these cases, it is usually deemed appropriate to
101 calculate the heat release rate as the energy produced per unit mass of oxygen consumed multiplied by
102 the available oxygen supply.

103 If the fire is within a compartment, smoke will accumulate in the upper regions of the compartment. Hot
104 smoke will radiate and/or convect heat towards all surfaces in the compartment. If the surfaces are
105 flammable, remote ignition of different materials might occur. If remote ignition occurs in the lower (i.e.
106 cold) layer then the fire tends to suddenly fill the entire compartment. This transition is generally known
107 as flashover. Before flashover, the lower layer tends to have enough oxygen to burn the pyrolyzing fuel
108 and the heat release rate is determined by the quantity of fuel generated. This period is termed pre-
109 flashover, fire growth or fuel limited fire. After flash over, fuel production tends to exceed the capability

110 of air to enter the compartment, the compartment becomes oxygen starved and the heat release rate is
111 determined by the supply of oxygen through the various ventilation inlets/outlets of the compartment
112 (e.g. doors, windows, etc.). This period is termed as post-flashover, fully developed fire or oxygen
113 limited fire. The process of fire growth and the definition of the different variables affecting it is provided
114 by Drysdale [2].

115 For small compartments (approximately 4 m x 4m x 4m) a characteristic time to flashover is of the order
116 of 4-6 minutes while the post-flashover period can reach tens of minutes depending on the compartment
117 size and fuel available [6]. Structures tend to have high thermal inertia, thus the temperature increase, at
118 the surface (or in-depth) of solid elements, to levels where the loss of mechanical properties is
119 significant, takes also in the order of tens of minutes. Thus for purposes of structural assessment, the
120 effects of fires tend to be only considered at the post-flashover stage [7]. The temperature inside the
121 compartment as well as the burning rate can be established simply as a function of the available
122 ventilation, this process can follow different levels of complexity; Drysdale [2] reviews all these. It is
123 important to note, that while the compartment temperature can be established by means of a simple
124 energy balance, the heat being transferred to each structural element does not necessarily correlate with
125 this temperature [6]. These relationships and time scales are of particular importance for protective
126 structures, given that fires can cover a very wide range of characteristics when originating in
127 environments that are different from the conventional compartment. Any analysis involving unusual
128 compartments will have to revisit the evolution of the fire in a very detailed manner because many of
129 the assumptions embedded in current design practices will no longer be valid.

130 A fire can end when it is extinguished or when oxygen or fuel supplies are depleted; oxygen starvation
131 and burnout, respectively. In all cases, extinction of the combustion process is brought by the interactions
132 of fuel, oxygen supply and the energy balance that fundamentally allows for the combustion reaction to
133 remain self-sustained [8]. Suppression agents affect a fire by reducing fuel and oxygen supply, or by
134 removing heat. At each stage of fire growth, it becomes more or less feasible to have an effect over these
135 three fundamental variables of fire. Thus the effectiveness of a suppression system is dictated by its
136 capability to affect the targeted variables at the moment of deployment. Once again, time scales are of
137 critical importance. If the effect of suppression agents is to be incorporated to the design of protective
138 structures, then it will have to be demonstrated that the time scales of deployment, heat transfer and

139 fuel/oxygen displacement are consistent with the time scales of other solicitations and with those that
140 deliver the desired effect.

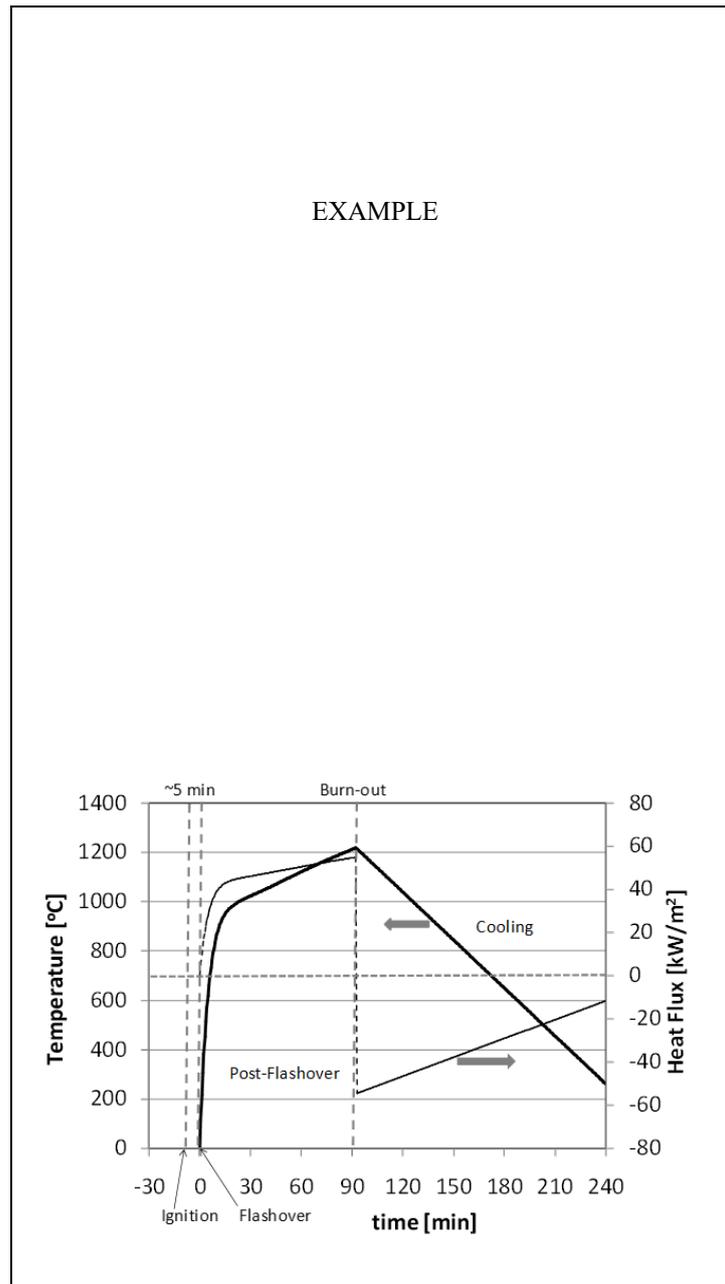
141 A common way to describe the evolution of a fire in a compartment is by means of design temperature-
142 time curves. There are numerous variants of these, from a purely standardized version [9] used to
143 conduct standard furnace tests, to others supposedly more representative of ‘real’ fire conditions [10]. A
144 commonly used expression is that proposed by Lie [11] and simplified here for small fuel loads:

$$145 \quad T_g = 250(10F)^{\frac{0.1}{F^{0.3}}} \exp(-F^2 t) \cdot [3(1 - \exp(-0.6t)) - (1 - \exp(-3t)) + 4(1 - \exp(-12t))] \quad (1)$$

146 Where T_g is the temperature of the gas phase inside the compartment and t is time in hours. F is the
147 ventilation factor, which is a commonly used combination of the opening surface area (A_w), the height
148 of the opening (H) and the total area of the compartment (A_T) excluding floor and opening ($F=A_w H^{1/2}/A_T$)
149 [10]. Fig. 1 describes a typical scenario where all stages have been marked.

150 The thermal boundary conditions at the exposed surface of a solid element (i.e. structural element) are
151 fundamentally based on conservation of energy [12], and thus typically formulated in terms of heat
152 fluxes. In Fig. 1, the maximum heat flux at the exposed surface of the structure has been calculated
153 assuming that the solid surface remains at ambient during heating (based on the assumption that heating
154 of the gases and that of the solid occur in different time scales) and at T_g during cooling. The gas phase
155 temperature is assumed to be 20°C during cooling. The total heat transfer coefficient, $h_T= 45 \text{ W/m}^2$, is a
156 value commonly used by fire engineers to account for convection and radiation [2, 8]. While clearly, the
157 surface and gas phase temperatures will vary during heating and cooling, this value of the heat flux is
158 indicative of the conditions that a structure will experience during a fire.

EXAMPLE



159 Figure 1 – Typical temperature and heat flux evolution for a small compartment fire. From ignition to flashover there is a
160 period of approximately 5 minutes where temperatures and heat fluxes are negligible. This is followed by a longer period
161 where temperatures and heat fluxes increase. The cooling period starts with burn-out (total fuel consumption). The plots were
162 obtained using a 4 m x 4 m x 4 m compartment with a single opening (2 m x 3 m) a fuel load of 60 kg/m² and a total heat
163 transfer coefficient of 45 W/m². The temperature vs. Time curve was obtained using the expression by Lie [11], Eq. (1).

164 In summary, structures exposed to fire will see temperatures close to ambient and negligible heat fluxes
165 during the pre-flashover period (4-6 min for a small compartment). Temperatures and heat fluxes will
166 increase after flashover reaching values of approximately 1200°C and 60 kW/m², respectively. These
167 thermal exposures can last for periods in excess of an hour, depending on the fuel load, compartment

168 geometry and ventilation. Finally, fuel will inevitably burn-out and the compartment will cool down.
169 In the cooling period the heat flux will be negative denoting heat losses from the structure surface to the
170 colder gases inside the compartment. The correlation between temperature and heatflux can be linear,
171 but this is only under the assumption that an overall constant heat transfer coefficient can be established
172 in space and time. It is important to emphasize, that if this procedure is followed, then the thermal
173 boundary condition at the surface is being imposed not calculated.

174 The thermal boundary conditions at the surface of the solid is defined by means of Equation 2.

$$175 \quad \dot{q}''_{Tot} = -k \left. \frac{\partial T}{\partial x} \right|_{x=0} \quad (2)$$

176 Where k is the thermal conductivity of the solid material. As can be seen in Fig. 1, the range of heat
177 fluxes vary between 60 kW/m^2 and -60 kW/m^2 therefore the in-depth gradients of temperature of
178 the structural elements will vary significantly, and in a manner that does not necessarily resemble the
179 gas phase temperature evolution inside the compartment. The importance of the gradients and the
180 resemblance of their evolution to that of the temperature are a function of the thermal properties of the
181 material (e.g. thermal conductivity) and of the gas phase conditions. Therefore, when trying to understand
182 the explicit behaviour of structures in fire it is essential to discuss its evolution not only within the
183 context of the characteristic conditions and time scales involved in a fire but also as a function of the
184 thermal properties of its solid phase. The material thermal properties define if the in-depth thermal
185 gradients within the structure will be insensitive or sensitive to the characteristics of the gas phase. For
186 certain materials where the thermal gradients are very insensitive to the gas phase conditions, major
187 simplifications still deliver precise answers, the opposite will happen when temperature gradients are a
188 strong function of the gas phase. In the latter case a detailed description of the gas phase might be
189 necessary to achieve an appropriate thermal boundary condition.

190 While the analysis presented above is simplistic in nature, and the values presented are only rough
191 estimates, it does provide a clear image of the thermal conditions that a structural element will
192 experience in the event of a fire. Furthermore, it illustrates the importance of making an *apriori* analysis
193 of the thermal properties of a material before simplifications to the gas phase treatment are proposed. It
194 is current practise to accept certain simplifications without first establishing their validity (ex. Constant
195 heat transfer coefficients, constant emissivities, fire representation by means of a temperature, etc.).

196 2.2 Heat Transfer

197 As abovementioned, when analysing the heat transfer from the fire to a structural element the problem
198 needs to be formulated in terms of heat fluxes. While temperature of the solid phase results from solving
199 the energy conservation equations, all quantities to be balanced are energies [13]. In this section some
200 basic heat transfer concepts are reviewed simply to extract the relevant parameters that will be used in
201 later sections for discussion. These concepts are not novel and can be found in any heat transfer book,
202 for details the reader is referred to reference [13], nevertheless, its novelty relies on the application as a
203 screening tools for the assessment of the thermal boundary condition that is required for different structural
204 configurations.

205 Heat is transferred from gases to solid surfaces via radiation and convection resulting in a total heat flux,
206 \dot{q}''_{Tot} , where:

207
$$\dot{q}''_{Tot} = \dot{q}''_{rad} + \dot{q}''_{con} \quad (3)$$

208 Where, \dot{q}''_{rad} is the heat transfer via radiation and \dot{q}''_{con} is the heat transferred via convection. For
209 simplicity, within the scope of the work presented herein, the problem will only be examined in the
210 direction of the principal heat flux, hence considered to be a one dimensional problem and with the thermal
211 boundary condition of the solid element (i.e. structural element) defined as:

212
$$\dot{q}''_{Tot} = -k_i \left. \frac{\partial T}{\partial x} \right|_{x=0} \quad (4)$$

213 Which is a generic version of Eq. 2 and where the thermal conductivity (k_i) is a property of the solid
214 and the gradient of temperature is taken at the surface. In other words all the heat arriving at the surface
215 of the solid is conducted into the solid. If there are multiple layers then at each interface the following
216 boundary condition should apply:

217
$$-k_i \frac{\partial T}{\partial x} = -k_s \frac{\partial T}{\partial x} \quad (5)$$

218 Where the gradients correspond to each side of the interface and the sub-index “s” is a generic way to
219 represent the next layer of solid. Once the thermal boundary conditions are defined, the energy equation

220 can be solved for each material involved. In the case where two layers of solid are involved (“i” and
221 “s”), then the energy equations take the following form:

$$222 \quad \rho_i C p_i \frac{\partial T}{\partial t} = \frac{\partial}{\partial x} \left(k_i \frac{\partial T}{\partial x} \right) \quad (6)$$

223 and

$$224 \quad \rho_s C p_s \frac{\partial T}{\partial t} = \frac{\partial}{\partial x} \left(k_s \frac{\partial T}{\partial x} \right) \quad (7)$$

225 The solution of the energy conservation equations yields the temperature evolution of the material in
226 space and time. Eq. 6 and 7 could be repeated for as many layers as necessary. If the geometry or the
227 fire exposure is complex, then the problem needs to be resolved in two or even three dimensions. If the
228 properties vary with temperature then, as the temperature increases, these properties need to evolve with
229 the local temperature. Variable properties thus require a numerical solution. If a simple analytical
230 solution is to be obtained, then adequate global properties need to be defined. It is important to note
231 that whatever the solution methodology adopted, the temperature of the structure is the result of the
232 resolution of Eq. 6 and 7 using thermal boundary conditions such as those presented in Eq. 4 and 5. To
233 obtain the numerical solution it is necessary to input material properties for the different layers (“i” and
234 “s”). The material properties required are all a function of temperature and are as follows:

$$235 \quad \rho_i , C p_i , k_i$$

$$236 \quad \rho_s , C p_s , k_s$$

237 Where, (ρ_i , ρ_s) , $(C p_i , C p_s)$, and (k_i , k_s) are the densities, specific heat capacity, and thermal
238 conductivity for each layer, respectively. For some materials such as steel the thermal properties are
239 very well characterized and thus very little difference can be found between the literature [14]. For other
240 materials such as concrete, wood or building construction thermal insulation materials, the scatter is
241 much greater [7]. The uncertainty is associated to the presence and migration of water, degradation,
242 crack formation, etc.

243 Furnace data (i.e. in-depth temperature measurements of the solid material taken during standard furnace
244 testing) is generally used as a substitute for the uncertainties associated with defining thermal properties.
245 In many cases global thermal properties are extracted by fitting calculated temperatures to the furnace

273 data. These properties are then extrapolated and widely used in equations such as Eq. 4 to 7 for assessing
274 the thermal performance. Nevertheless, this practise has also its unique complexities. First of all, the
275 model needs to include all the physical variables necessary, so if physical processes such as the
276 degradation or water migration within the material are not explicitly included in the model, the thermal
277 properties extrapolated from furnace data become hybrids that implicitly include these physical
278 parameters. Implicitly introducing physical phenomena into constants inevitably narrows the range of
279 application, thus most of these ‘calibrated’ thermal properties can only be used to re-evaluate furnace
280 data. Based on these grounds, extrapolation to drastically different scenarios, such as a ‘real’ fire,
281 becomes doubtful. Harmathy discusses in great detail how to formulate the heat transfer problem within
282 a furnace emphasizing its complexity [15].

283 An important aspect, many times overlooked, is the need to make sure that the thermal boundary
284 conditions are properly represented. The heat exchange between a furnace and a sample is extremely
285 complex and many times simplifications relevant to furnaces are not valid for ‘real’ fires **Error!**
286 **Reference source not found**. It is essential to understand all those simplifications. The differences
287 between furnace behaviour and fire behaviour are all manifested in the boundary condition associated
288 with Eq. 2.

289 A common misunderstanding is to attempt representing the evolution of the temperature of a material
290 by a single temperature as represented in Fig. 2. Fig. 2 shows the evolution of temperature for
291 unprotected steel subjected to different fires; defined by gas phase temperature inside a compartment.
292 While plots of this nature serve to compare the evolution of the steel temperature they hide numerous
293 assumptions that while relevant to steel, they are not relevant to other materials, for example, concrete.

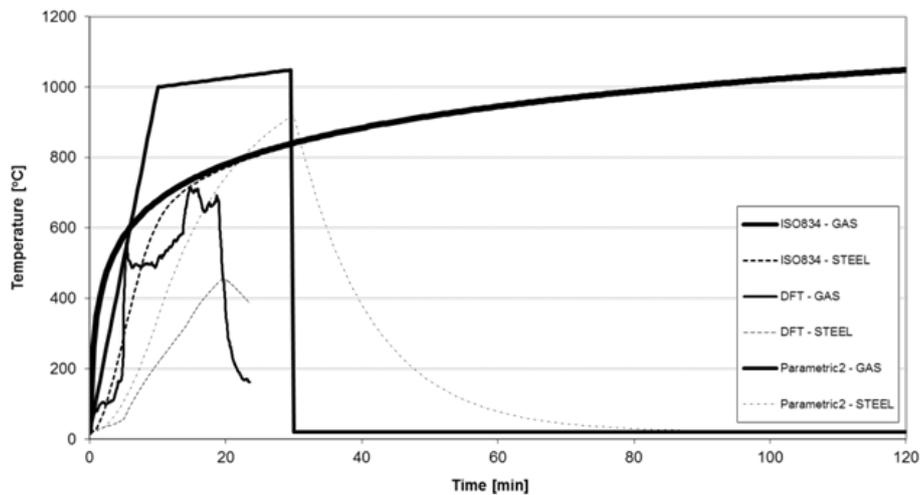
294 Establishing the nature of temperature gradients within a solid allows to establish the range of validity
295 of the assumption that a single temperature can represent the heat transfer process. This is an essential
296 component of the thermal assessment of a material in a fire. The nature of the temperature gradients is
297 defined by the *Biot number*:

$$298 \quad Bi = \frac{h_T d}{k} \quad (8)$$

299 The *Biot number* provide a very simple representation of the relationship between the temperature

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301 gradients in the gas phase and the temperature gradients in the solid phase. For a very large or very small
 302 *Biot number* the solid phase gradients are very insensitive to gas phase gradients and therefore the gas
 303 phase can be treated with very simple approximations. Depending on what extreme of the *Biot number*
 304 range the material is, the simplifications will be different. Intermediate range values of the *Biot number*
 305 will require precise treatment and most simplifying assumptions will lead to major errors.



306

307 Figure 2 – Temperature evolution of the gas phase of a compartment fire and a small cross section unprotected steel beam.

308

Standard temperature time curve per ISO-834 [9], DFT stands for Dalmarnock Fire Test [17].

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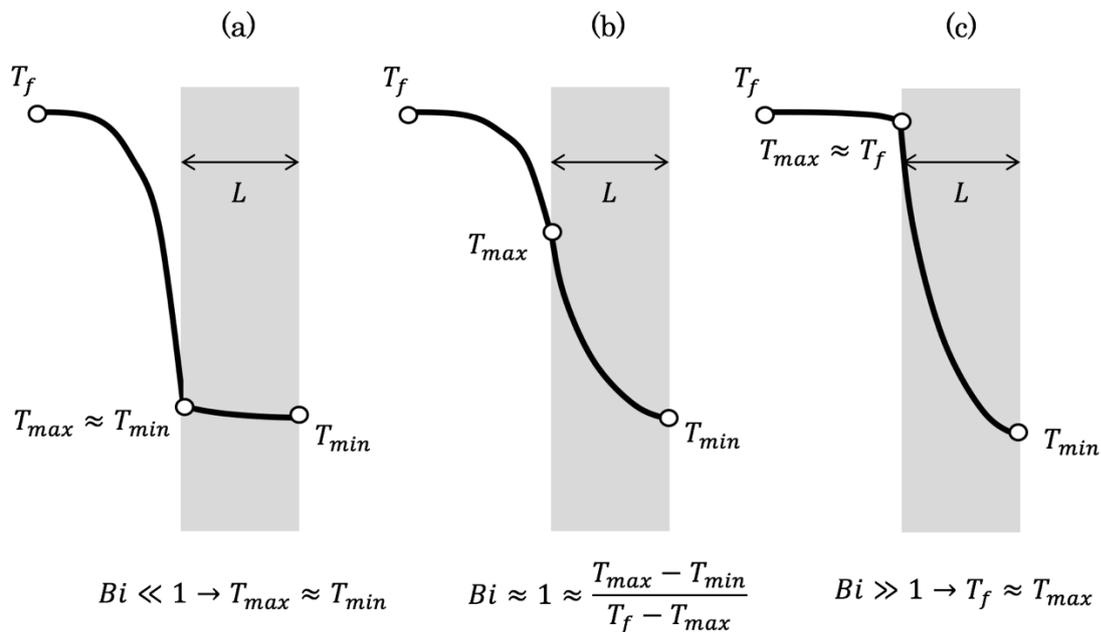
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Fig. 3 provides a simple schematic showing the influence of the *Biot number* in a one dimensional heat transfer – evidencing the scope for potential simplifications of the heat transfer problem. If the *Biot number* is close to one (case (b) in Fig. 3) temperature gradients in the gas and solid phases are large and therefore Equations 6 and 7 will need to be fully resolved, hence no simplifications are possible. If the *Biot number* is much greater than one (case (c) in Fig. 3) the temperature differences in the gas phase are much smaller than those in the solid phase and it can be assumed that surface and gas temperatures are almost the same. This simplification is very important when modelling furnace tests because it enables to ignore the complex boundary condition imposed by the furnace and simply imposed the monitored gas temperature at the surface of the solid. Finally, if the *Biot number* is much smaller than one (case (a) in Fig. 3) then the temperature differences in the solid phase are much smaller than those in the gas phase, therefore temperature gradients in the solid phase can be ignored and a single temperature can be assumed for the solid. Heat conduction within the solid can be approximated by the

322 boundary conditions and Eq. 6 and 7 lead to a single temperature solution like the ones shown in Fig. 2.

323 The representation of a structural element by means of a single temperature is therefore only valid
 324 if $Bi \ll 1$. This simplification is called a “lumped capacitance formulation” and while it does not resolve
 325 spatial temperatures distributions it still requires an adequate definition of the heat transfer between the
 326 source of heat (e.g. furnace or ‘real’ fire) and the solid. An important observation is that for materials
 327 with *Biot numbers* much smaller than one, the thermal energy is rapidly diffused through the integrity
 328 of the material, so if the density was to be high (see Eq. 6 and 7), then the lumped solid will lag
 329 significantly the gas phase temperature (Fig. 2). Heat transfer is therefore dominated by the temperature
 330 difference between the solid and the gas phase, and errors in the definition of the heat transfer coefficient
 331 become less relevant. It is common for studies attempting to understand the behaviour of structures in
 332 fire to make use of constant heat transfer coefficients [7], this will be appropriate for materials with a
 333 $Bi \ll 1$. Nevertheless, there is also significant inconsistencies in the numbers quoted and furnace heat
 334 transfer coefficients are many times extrapolated to natural fire coefficients. These values are not
 335 necessarily the same, in particular if radiation and convection are to be amalgamated into a single heat
 336 transfer coefficient [3].



337

338 Fig. 3. Schematic of the typical temperature distributions for different extreme values of the *Biot number*.

339 Given the importance of the *Biot number* in the characteristics of the temperature gradients, it is

340 important to estimate the thickness of a material that leads to a $Bi=1$. Samples that are much thicker will
 341 allow approximating the surface temperature to that of the gas phase. Samples that are much thinner will
 342 allow to “lump” the solid phase into a single temperature.

343 Table 1 shows typical thermal properties for different construction materials and the characteristic
 344 thickness (L) that will result in a *Biot number* of unity. As can be seen for high thermal conductivity
 345 materials like aluminium or steel, sections a few millimetres thick can be lumped without any major
 346 error. In a similar manner very low thermal conductivity materials like plasterboard or expanded
 347 polystyrene (EPS) will allow to assume that the surface temperature of the solid is that of the gas phase.
 348 In contrast, concrete has a Biot of unity for a thickness of 50 mm that is in between typical concrete
 349 cover thicknesses and the overall thickness of the sample. Therefore, whether the concrete is used as
 350 cover for the reinforcement or analysed as the load bearing material, the full resolution of an equation
 351 similar to Eq. 6 is necessary. Furthermore, the boundary condition cannot be simplified because the
 352 thermal gradients are fully defined by \dot{q}''_{Tot} as per Equation 4.

353 Table 1 – Typical thermal properties for different construction materials

Material	Density ($\rho, \text{kg/m}^3$)	Thermal Conductivity ($k, \text{W/mK}$)	Specific Heat ($C_p, \text{J/kgK}$)	Thermal Diffusivity ($\alpha, \text{m}^2/\text{s}$)	“ L ” for $Bi=1$ (mm)
Aluminium	2,400	237	900	1.10E-04	5,300
Steel	7,800	40	466	1.10E-05	900
Concrete	2,000	2.5	880	1.42E-06	50
Plasterboard	800	0.17	1,100	1.93E-07	4
Expanded polystyrene (EPS)	20	0.003	1,300	1.15E-07	0.1

354 3. Structural Fire Performance

355 3.1. Steady State Thermal Gradients

356 Given that the thermal properties of concrete do not allow for a simplified analysis, the temperature
 357 gradients within the structural element needs to be estimated. The resulting gradients can then be
 358 incorporated into a structural analysis to define the significance of thermal bowing.

359 If a slab of thickness L separates a fire of temperature T_f and ambient conditions, T_{amb} , then, at thermal

360 steady state the energy conservation equation leads to the equalities presented in Equation (9). Note that
 361 heat exchange at the surfaces has been split in convective and radiative terms.

$$362 \quad \sigma\varepsilon(T_f^4 - T_{max}^4) + h_i(T_f - T_{max}) = \frac{k}{L}(T_{max} - T_{min}) = \sigma\varepsilon(T_{min}^4 - T_{amb}^4) + h_o(T_{min} - T_{amb}) \quad (9)$$

363 Where sub-indexes “*max*” and “*min*” is a generic way to represent the exposed and unexposed surface
 364 of the solid. The explicit solution of Equation 9 yields the following expressions for the minimum and
 365 maximum temperature (T_{min} , T_{max}) within the solid:

$$366 \quad T_{min} = \frac{L}{k} \left(T_{max} \left(\sigma\varepsilon T_{max}^3 + h_f + \frac{k}{L} \right) - T_f \left(\sigma\varepsilon T_f^3 + h_f \right) \right) \quad (10)$$

$$367 \quad T_{max} = \frac{L}{k} \left(T_{min} \left(\sigma\varepsilon T_{min}^3 + h_b + \frac{k}{L} \right) - T_o \left(\sigma\varepsilon T_o^3 + h_b \right) \right) \quad (11)$$

368 Then, the heat flux between the exposed and unexposed surface of the solid can be formulated as:

$$369 \quad \sigma\varepsilon(T_f^4 - T_{max}^4) + h_i(T_f - T_{max}) = \sigma\varepsilon(T_{min}^4 - T_{amb}^4) + h_o(T_{min} - T_{amb}) \quad (12)$$

370 This can be rearranged as follows:

$$371 \quad \sigma\varepsilon(T_f^4 - T_{max}^4) + h_i(T_f - T_{max}) - \sigma\varepsilon(T_{min}^4 - T_{amb}^4) - h_o(T_{min} - T_{amb}) = 0 \quad (13)$$

372 When the relevant substitutions are made, this results in a 7th order polynomial which can be solved
 373 numerically. Where the assumption of total heat transfer coefficient is adopted, this can be simplified to
 374 allow T_{min} and T_{max} to be expressed as a function of Biot. This can be achieved as follows:

$$375 \quad h_i(T_f - T_{max}) = \frac{k}{L}(T_{max} - T_{min}) = h_o(T_{min} - T_{amb}) \quad (14)$$

376 Then:

$$377 \quad Bi_i(T_f - T_{max}) = (T_{max} - T_{min}) = Bi_o(T_{min} - T_{amb}) \quad (15)$$

378 The sub-indexes “*i*” and “*o*” represent the exposed and unexposed face, respectively. Therefore, at the
 379 exposed surface:

380
$$T_{max} = \frac{Bi_i(Bi_0+1)T_f + T_{amb} \cdot Bi_0}{(Bi_0 + Bi_i \cdot Bi_0 + Bi_i)} \quad (16)$$

381 By assuming that the *Biot number* is the same for the exposed and unexposed surfaces (i.e. $Bi_i \approx Bi_0$),
 382 this expression can be simplified to:

383
$$T_{max} = \frac{(Bi_i+1)T_f + T_{amb} \cdot Bi_i}{(Bi_i+2)} \quad (17)$$

384 and

385
$$T_{min} = (T_f - T_{max}) + T_{amb} \quad (18)$$

386 This approach or the numerical solution of Eq. 9 may be used for calculating a reference thermal gradient
 387 within a structural element. Selection of the method used will depend on the resolution (or accuracy) at
 388 which the solution is required. While this approach is not precise it allows to establish the impact of
 389 changing the Biot number on structural behavior.

390 3.2 Steady State Thermal Gradients

391 The fire response (or behavior) of the structure is defined by thermally-induced changes of the
 392 mechanical properties, and the developments of thermal expansion [18]. However, the interaction of
 393 these two parameters has a significant impact on the response of a structure. This interaction is a function
 394 of the bulk temperature increase within the material and thermal gradients. The temperatures and thermal
 395 gradients are a function of the thermal boundary conditions, thermal properties, and material thickness
 396 as examined above.

397 Where the temperature distribution of an unrestrained structural element is simplified to a one
 398 dimensional (through- or in-depth) heat transfer analysis, a linear thermal gradient will result in a
 399 member curvature. Where a thermal gradient is non-linear, this will result in the development of internal
 400 mechanical strains within the depth of the structural element; these strains (or rather, the force and
 401 moment induced by them) must be resolved in order to maintain static equilibrium of the structural
 402 element. Assuming that the material remains in the elastic range, the curvature (ϕ) and total axial strain
 403 (ε_a) of the structural element can be solved using the following equations:

404
$$0 = \sum_{i=1}^{i=n} \{(\phi y_i + \varepsilon_a + \alpha T_i) E_i(T_i) y_i A_i\} \quad (19)$$

Deleted:

406 $0 = \sum_{i=1}^{i=n} \{(\phi y_i + \varepsilon_a + \alpha T_i) E_i(T_i) A_i\}$ (20)

407 Where “ n ” is the number of fibres into which an element is discretized, “ y_i ” is the distance from the
 408 centroid of the section to the centroid of each fibre, “ a ” is the coefficient of thermal expansion, T_i is the
 409 temperature of each fibre, $E_i(T_i)$ is the temperature dependent elastic modulus of each fibre, and A_i is
 410 the area of each fibre.

411 For a simply supported beam, the axial elongation then becomes:

412 $dL = L - \varepsilon_a L - \frac{\sin(L\phi/2)}{L\phi/2}$ (21)

413 and the total deflection due to thermal curvature becomes [18]:

414 $d = \frac{1}{\phi} (1 - \cos(L\phi/2))$ (22)

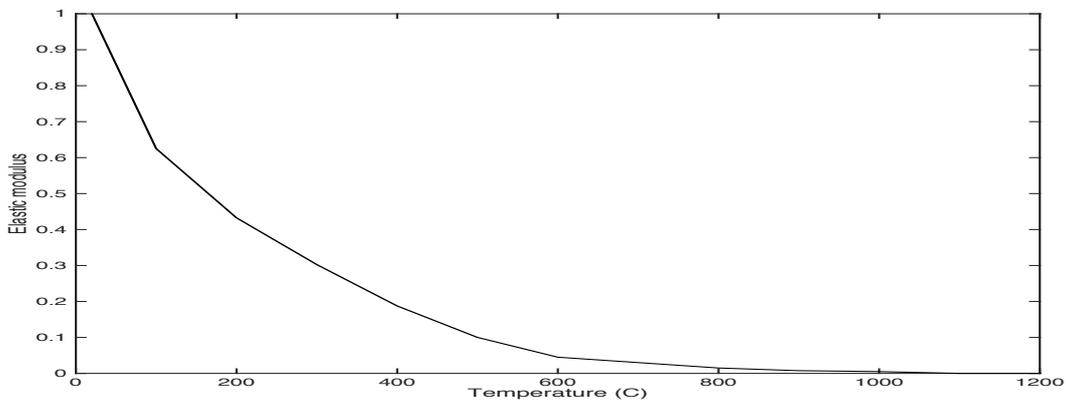
415 **3. Canonical Example**

416 On the basis of the equations shown in this paper, the full set of heat transfer and structural calculations
 417 can be solved. This allows the comprehensive study for the effects of the thermal boundary condition,
 418 as a function of the *Biot number* on the mechanical behavior of the structural element. This section
 419 executes this analysis.

420 Equations (17), (18), (21), and (22) represent the terminal state of temperature distributions and
 421 mechanical deformations. This allows establishing the general influence of the *Biot number* on the
 422 ultimate state of the structure. Nevertheless, this might not represent the critical state of the structure
 423 because the coupled effects of bulk expansion and temperature gradient induced curvature might result
 424 in worst case conditions before thermal steady state is attained. The thermal properties (and
 425 consequentially the *Biot number*) will influence also the transient state. Therefore, a numerical analysis
 426 of the transient evolution was performed to establish the role of the *Biot number* on transient
 427 deformation.

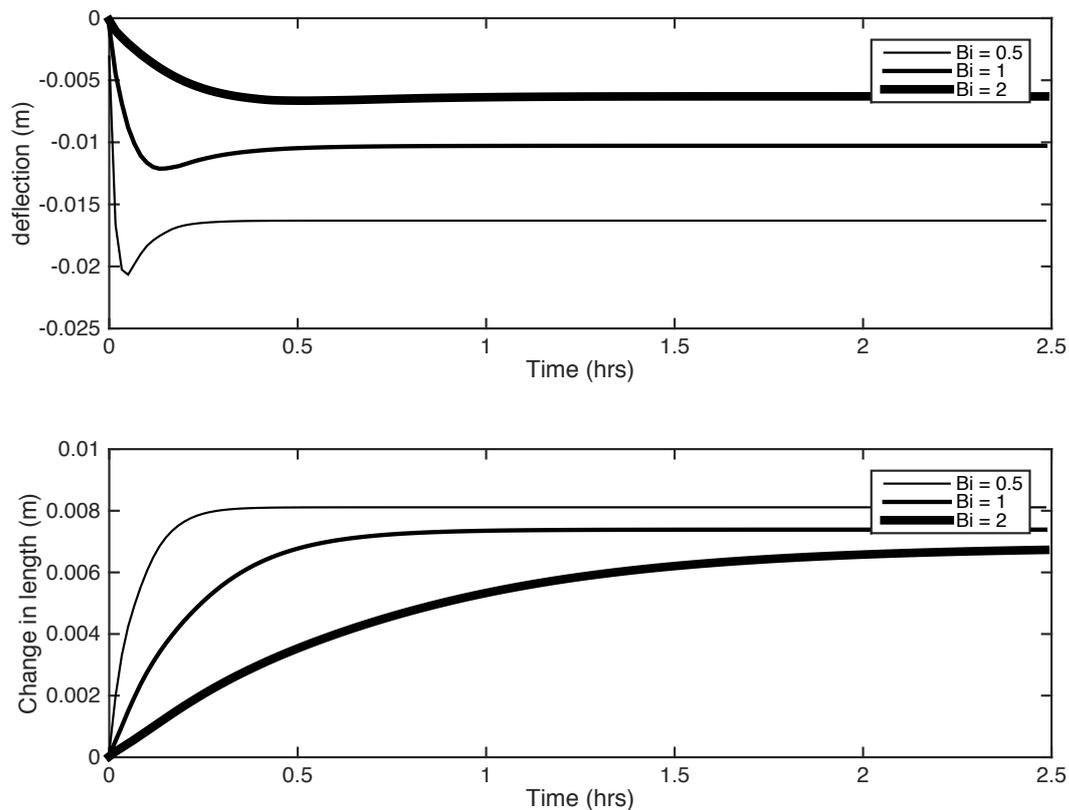
428 The equations were solved for a unit length, unit width structural concrete element subject on one side
 429 to a constant gas temperature of 1,000°C. It was assumed, for the numerical simulations, that $h_i =$

430 35 W/m^2 , $h_o = 8 \text{ W/m}^2$, and $\varepsilon = 0.7$; where these represented the internal and external convective
431 heat transfer coefficients and ε the emissivity for the radiative component (equations 9 and 10). The
432 values used as inputs are common values used in the literature. The thermal properties of concrete were
433 as described above, and it was assumed that the degradation of elastic modulus was as illustrated in Fig.
434 4. Three material thicknesses were analyzed: 28, 50, and 100 mm. This is a convenient way of changing
435 the Biot number without changing thermal properties. These values correspond to a *Biot number* of 0.5,
436 1, and 2 (assuming an approximate linearized heat transfer coefficient of $h_T = 45 \text{ W/m}^2$). The
437 analysis was continued until an approximate steady state was achieved after 2 hrs, and the results for a
438 simply supported section in terms of total deflection and total elongation are illustrated in Fig. 5.



439

440 *Figure 4. Degradation of elastic modulus (corresponds to the tangent stiffness of concrete at zero*
441 *strain as per BS EN 1992-1-2)*



442

Figure 5. Resulting transient deflections and elongations.

443

These results demonstrate that, at the steady state, different *Biot numbers* induce different structural

444

behavior. As the *Biot number* increases, the bulk change in length diminishes as well as the deflections

445

showing an overall less significant effect of heat on the structural element. For lower *Biot numbers* the

446

overall expansion of the structural element results in a greater final deflection. However, the results of

447

the numerical model also demonstrate that highest deflections occur during the transient stages of a fire.

448

Indicating that the *Biot number* also has a significant importance on the nature of the transient

449

deformation and potentially early adverse effects. The maximum deflections in the steady state and in

450

the transient analysis were calculated for a wide range of *Biot numbers* and the results presented in

451

Figure 6. The results show that, for the canonical structure studied here, above a *Biot number* of

452

approximately three transient and steady state solutions are almost identical, with a negligible error if

453

only a steady state solution was to be applied (Figure 6). For smaller *Biot numbers* the two solutions

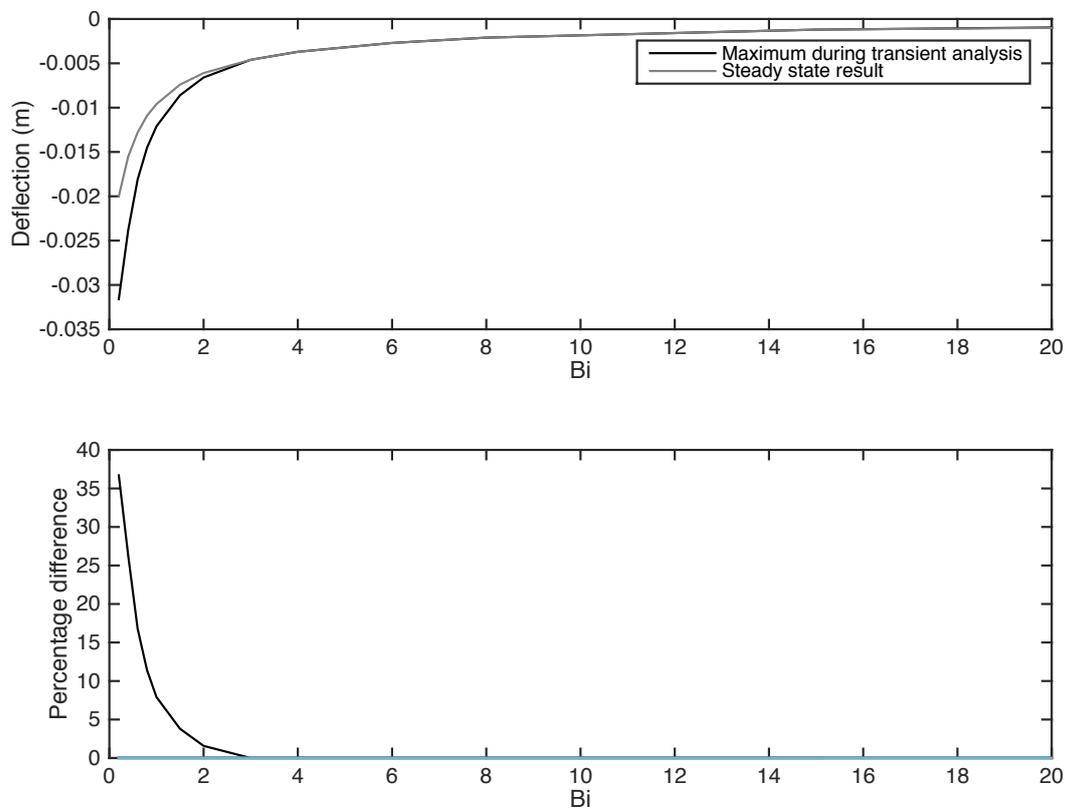
454

diverge and given the worst-case deflections of the transient period, a transient analysis is necessary.

455

This is a very important observation in that it allows not only to establish the precision required in the

456 definition of the thermal boundary conditions but also to determine if a transient analysis is necessary.



457 *Figure 6. Resulting transient deflections and elongations. Absolute values of deflection obtained from*
458 *the two analyses (top), and the relative errors associated with the different between the steady state*
459 *value and the transient analysis (bottom).*

460 **4. Conclusions**

461 An assessment of the role of detailed boundary conditions has been made. A simple analysis based on
462 classic principles shows that the temperature gradients within a material are primarily a function of the
463 *Biot number*. A demonstration of the role of the *Biot number* on deflections and elongation was used to
464 illustrate how the *Biot number* can be used to establish if it is necessary to conduct a transient thermo-
465 mechanical analysis as well as to determine the level of precision necessary when treating the thermal
466 boundary conditions. The following conclusions were drawn:

- 467 • structural performance is an unavoidable result of the real evolution of the in-depth temperature of
468 a structural element in space and time;

- 469 • to define the performance of a structural system in fire it is necessary to establish the correct thermal
470 boundary condition. The evolution of this boundary condition will determine internal temperature
471 distributions and thus structural behavior;
- 472 • the *Biot number* is a simple non-dimensional parameter that combines material characteristics and
473 the thermal boundary condition allowing to establish the sensitivity of structural behavior to the
474 precision of the boundary conditions as well as to transient behavior;
- 475 • the *Biot number* is an effective method to classify different forms of thermally induced structural
476 behavior. The higher the *Biot number* the lesser transient effects and the more effective steady state
477 modelling of a structure is to define the worst-case conditions. The lower the *Biot number* the more
478 important is to model transient behavior;
- 479 • for the particular case studied, the greater the *Biot number* the less significant the effect of a fire on
480 structural deformations;
- 481 • defining the thermal boundary conditions in terms of a single temperature (e.g. during the analysis
482 of data from a standard “fire resistance” furnace test) can only be done for structural elements with
483 $Bi \ll 1$. In this case the sensitivity to the thermal boundary condition is low therefore a global heat
484 transfer coefficient will suffice. Nevertheless, appropriate quantification of the overall heat transfer
485 coefficient is necessary. Extrapolation of furnace coefficients to “real” fire conditions may provide
486 an unrealistic representation of the thermal conditions;
- 487 • and the gas phase temperature can be used as a boundary condition only if $Bi \gg 1$, in this case,
488 furnace or “real” fire are only differentiated by the gas phase temperature differences; and
- 489 • constitutive properties of various building construction materials (e.g. concrete) are intimately
490 linked to the formation of in-depth thermal gradients and therefore, current values are at best
491 approximate.

492 Protective structures for fire safety are complex systems that require a precise and detailed representation
493 of their transient behavior – as different solicitations are considered. In some areas such as explosions,
494 this is done in a very careful way, and while questions remain about the adequacy of the calculations

495 and testing procedures, all these are perfectly geared towards the explicit determination of performance.
496 When it comes to the representation of fire performance, this paper has shown that current methods do
497 not represent the underlying physics behind the definition of the thermal solicitation induced by the fire.
498 This inadequate representation of the boundary conditions has been shown to have significant
499 consequences on the predicted mechanical behavior of structural systems that are not consistent with
500 the common believe that current methods are representing a “worst-case” performance scenario. This is
501 particularly true for concrete structures.

502 The performance of protective structures has to be addressed in an explicit manner; this will enable
503 not only to establish their reaction to a single hazard but their resilience when it comes to multiple
504 hazards – fire being one of them. In the absence of an explicit performance assessment strategy for fire
505 it is not possible to determine the adequacy of the protection provided by a structure.

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