



Reciprocating Internal Combustion Engines

Prof. Rolf D. Reitz
Engine Research Center
University of Wisconsin-Madison

2014 Princeton-CEFRC
Summer School on Combustion
Course Length: 15 hrs
(Mon.- Fri., June 23 – 27, 2014)

Copyright ©2014 by Rolf D. Reitz.

This material is not to be sold, reproduced or distributed without prior written permission of the owner, Rolf D. Reitz.





Short course outline:

Engine fundamentals and performance metrics, computer modeling supported by in-depth understanding of fundamental engine processes and detailed experiments in engine design optimization.

Day 1 (Engine fundamentals)

Part 1: IC Engine Review, 0, 1 and 3-D modeling

Part 2: Turbochargers, Engine Performance Metrics

Day 2 (Combustion Modeling)

Part 3: Chemical Kinetics, HCCI & SI Combustion

Part 4: Heat transfer, NOx and Soot Emissions

Day 3 (Spray Modeling)

Part 5: Atomization, Drop Breakup/Coalescence

Part 6: Drop Drag/Wall Impinge/Vaporization/Sprays

Day 4 (Engine Optimization)

Part 7: Diesel combustion and SI knock modeling

Part 8: Optimization and Low Temperature Combustion

Day 5 (Applications and the Future)

Part 9: Fuels, After-treatment and Controls

Part 10: Vehicle Applications, Future of IC Engines



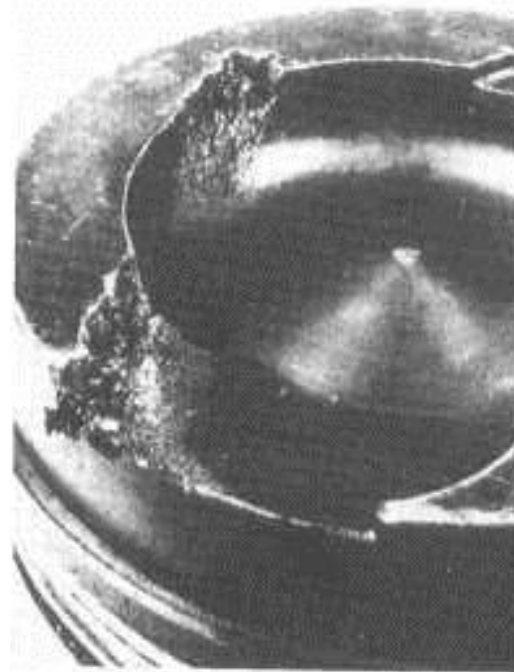


Engine heat transfer

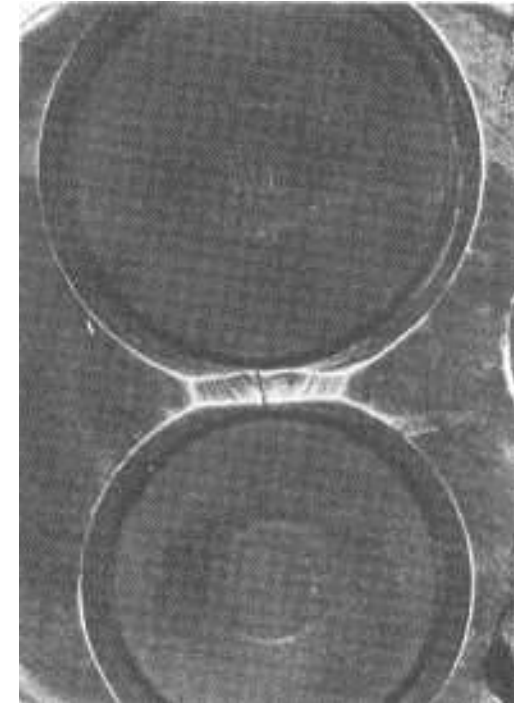
Up to 30% of the fuel energy is lost to wall heat transfer
Can influence engine ignition/knock
Engine durability – catastrophic engine failure



Scorching



Detonation



Cracking



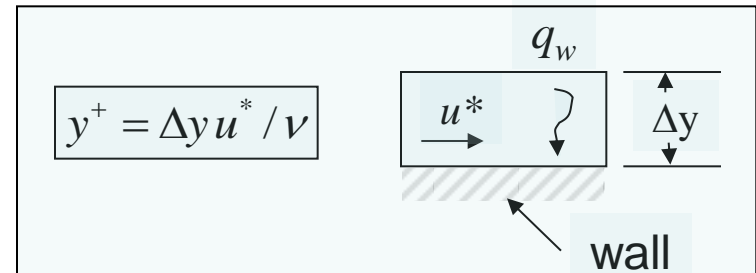
Heat transfer

Gas phase energy equation

$$\frac{\partial(\rho I)}{\partial t} + \nabla \cdot (\rho \mathbf{u} I) = -p \nabla \cdot \mathbf{u} - \nabla \cdot \mathbf{J} + \rho \varepsilon + \dot{Q}^c + \dot{Q}^s + \dot{Q}^r$$

Radiation source term

$$\dot{Q}^r(\mathbf{r}) = \kappa \left[\int_{\Omega=4\pi} I(\mathbf{r}, \Omega) d\Omega - 4\pi I_b(\mathbf{r}) \right]$$



Wall heat flux (account for compressibility)

With radiation	Without radiation
$q_w = \frac{\rho_g C_p u^* T_g \ln(T_g/T_w) - (2.1y^+ + 33.34)G\nu/u^*}{2.1\ln(y^+) + 2.5}$	$q_w = \frac{\rho C_p u^* T_g \ln(T_g/T_w)}{2.1\ln(y^+) + 2.5}$
$\frac{dT}{dy} = \frac{q_w}{\rho_g C_p \nu} \left(\frac{2.1}{y^+} + 2.1G^+ \right)$	$\frac{dT}{dy} = \frac{2.1u^* T_g \ln\left(\frac{T_g}{T_w}\right)}{\nu y^+ \left[2.1\ln(y^+) + 2.5 \right]}$

G radiative heat flux = q_w^r



Radiation modeling

Radiation Transfer Equation:

$$(\mathbf{\Omega} \cdot \nabla) I(\mathbf{r}, \mathbf{\Omega}) = -(a_{net} + \sigma_s) I(\mathbf{r}, \mathbf{\Omega}) + \kappa I_b(\mathbf{r}) + \frac{\sigma_s}{4\pi} S(\mathbf{r}, \mathbf{\Omega})$$

a_{net} net absorption coefficient, σ_s scattering coefficient

$\kappa = a_{net} + \sigma_s$ extinction coefficient

Back body radiative flux (independent of angle) $I_b(\mathbf{r}) = \frac{\sigma T_w^4}{\pi}$

Scattering terms, σ_s , $S \sim$ usually neglected compared to absorption

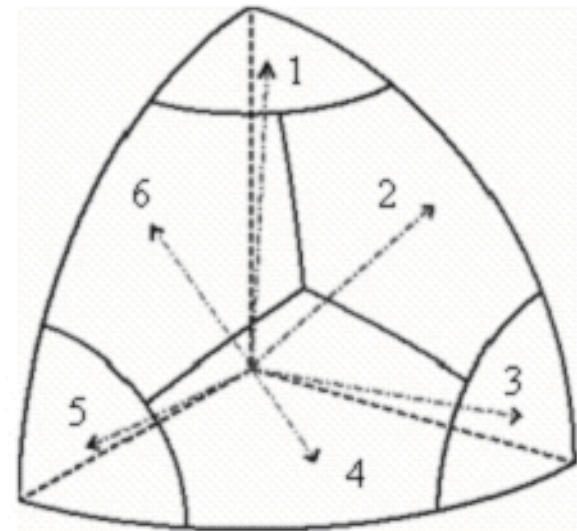
Radiation intensity at wall

$$G = q_w^r = \varepsilon \int_{\mathbf{n} \cdot \mathbf{\Omega}' < 0} |\mathbf{n} \cdot \mathbf{\Omega}'| I(\mathbf{r}, \mathbf{\Omega}') d\mathbf{\Omega}' - \varepsilon \sigma T_w^4$$

ε surface emissivity

Discrete ordinates model

$$\dot{Q}^r(\mathbf{r}) = \kappa \left[\sum_{m=1}^{nDir} \varpi^m I^m(\mathbf{r}) - 4\pi I_b(\mathbf{r}) \right]$$



(e) Spherical surface division for S_6



Soot and gas absorption

Total absorption coefficient

$$a_{net} = a_{soot} + a_{CO_2+H_2O}$$

$$a_g(T, P, L_e) = \frac{1}{L_e} \ln [1 - \varepsilon_g(T, P, L_e)]$$

$$\varepsilon = 1 - (1 - \varepsilon_{fuel})(1 - \varepsilon_{CO})(1 - \varepsilon_{CO_2})(1 - \varepsilon_{H_2O})$$

Soot absorption

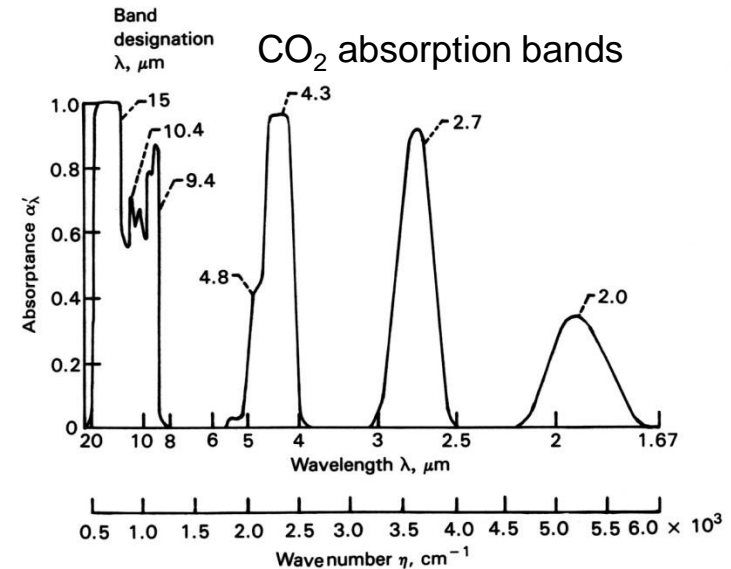
$$a_{soot} = 1260 C_{soot} T \text{ m}^{-1}$$

Wide band model for CO₂ and H₂O

$$\varepsilon_{b\eta}(\eta_{band\ center}, T) = \left(\frac{2C_1\eta^3}{e^{C_2\eta/T} - 1} \right)_{band\ center}$$

Importance of soot:

$$a_{gas} \propto \frac{1}{T} \quad a_{soot} \propto T$$



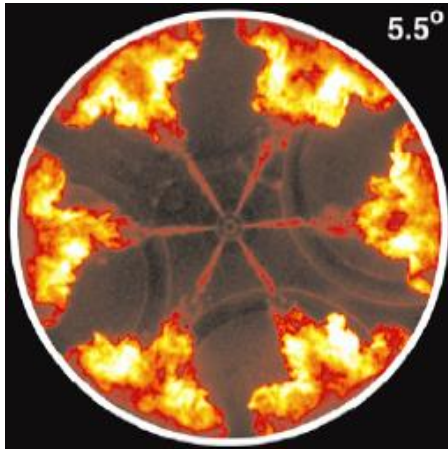
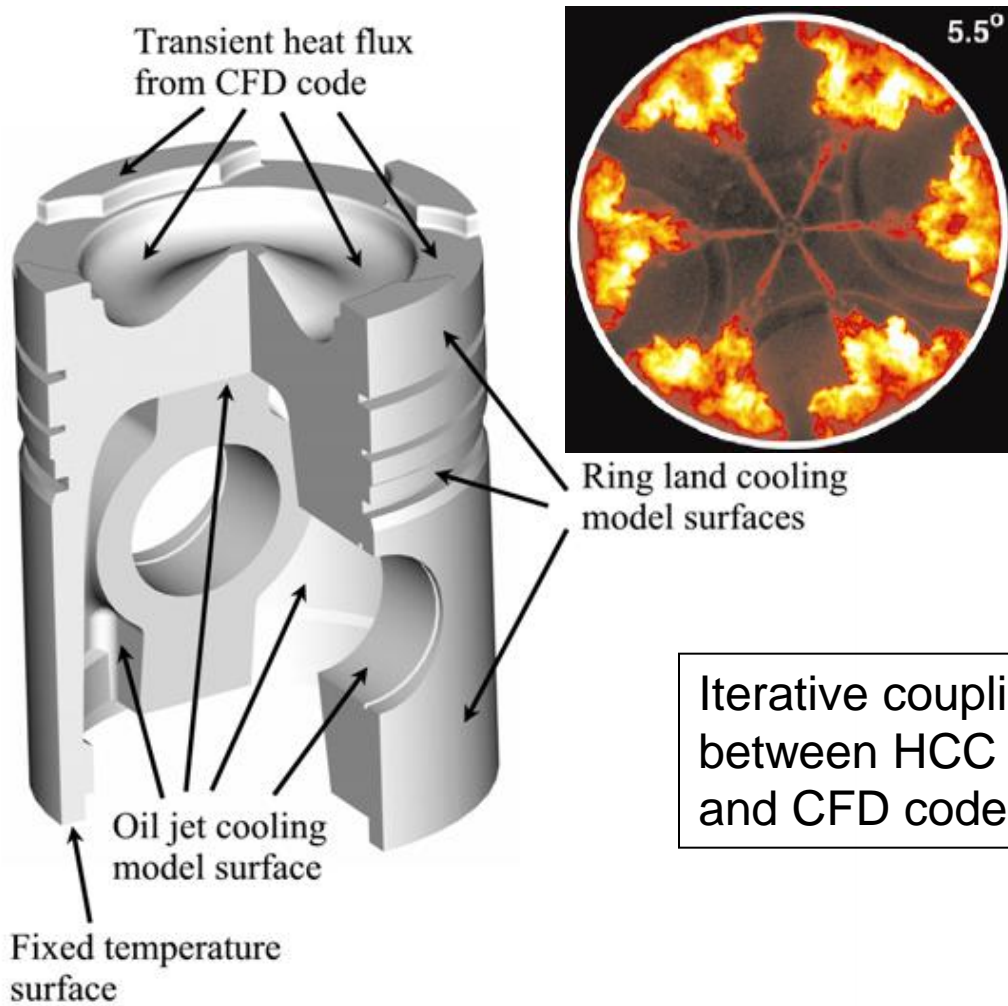
$$\dot{Q}^r(\mathbf{r}) = a \left[\int_{\Omega=4\pi} I(\mathbf{r}, \Omega) d\Omega - 4\pi I_b(\mathbf{r}) \right] \propto [a_{gas} + a_{soot}] \sigma T^4 \propto \sigma [T_{gas}^3 + T_{soot}^5]$$



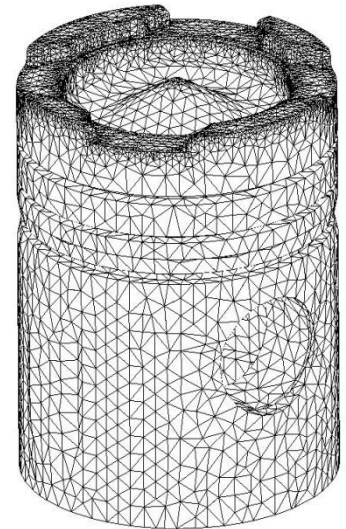
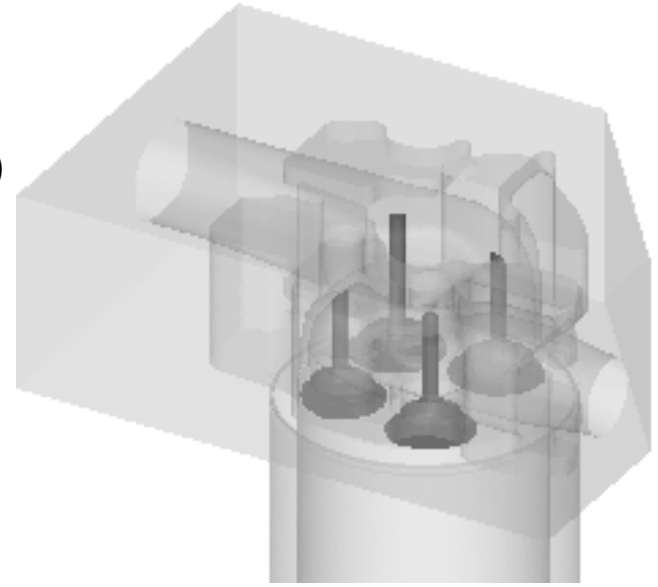
Wall heat transfer

Conjugate heat transfer modeling

ERC - Heat Conduction in Components code (HCC)



Iterative coupling between HCC and CFD code

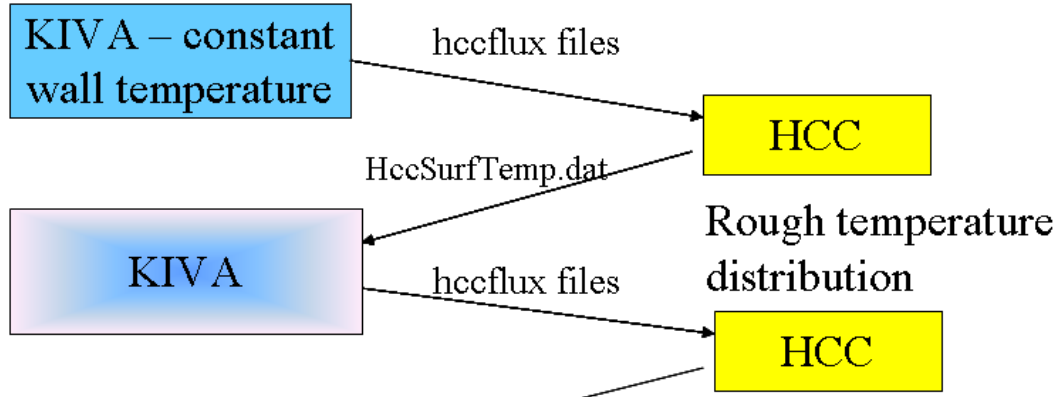


Unstructured HCC Mesh

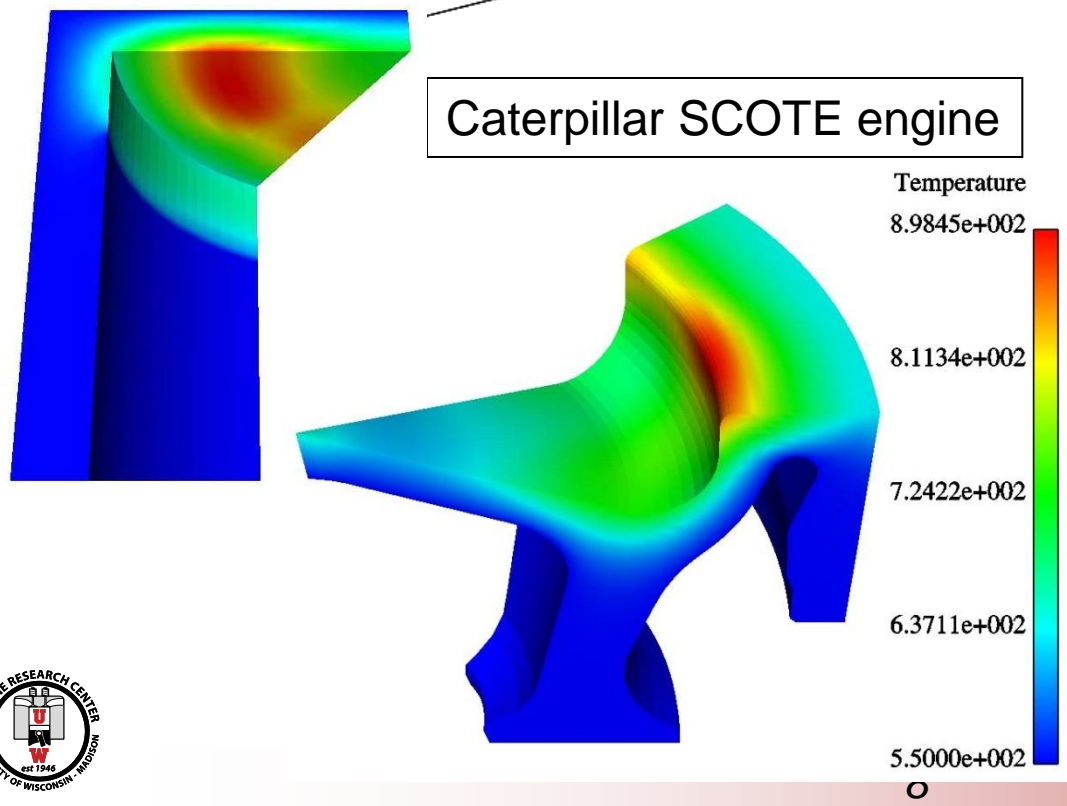




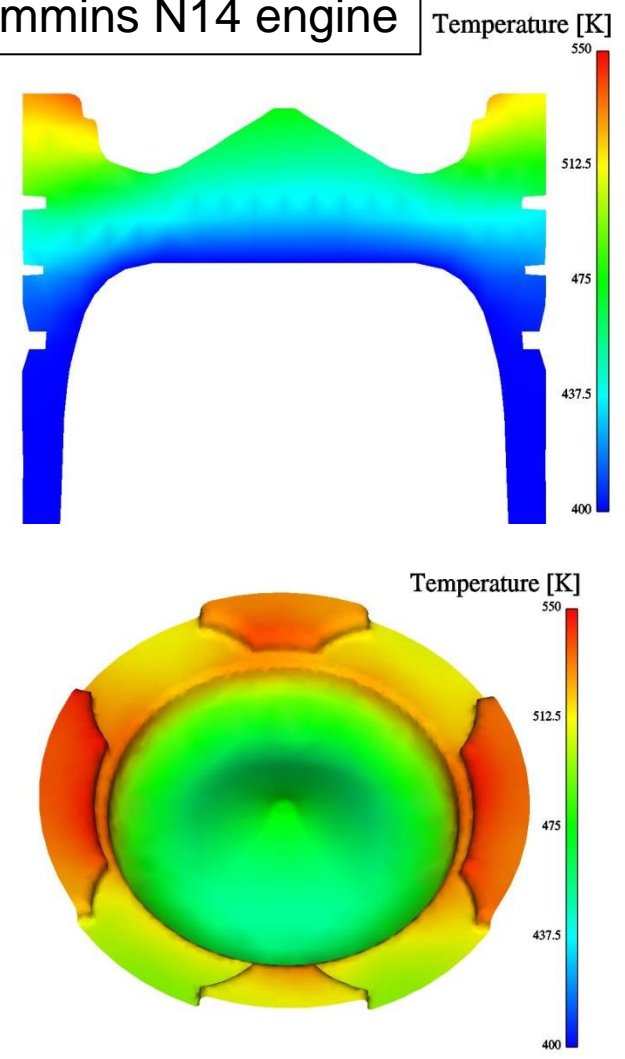
Wall heat transfer



Caterpillar SCOTE engine

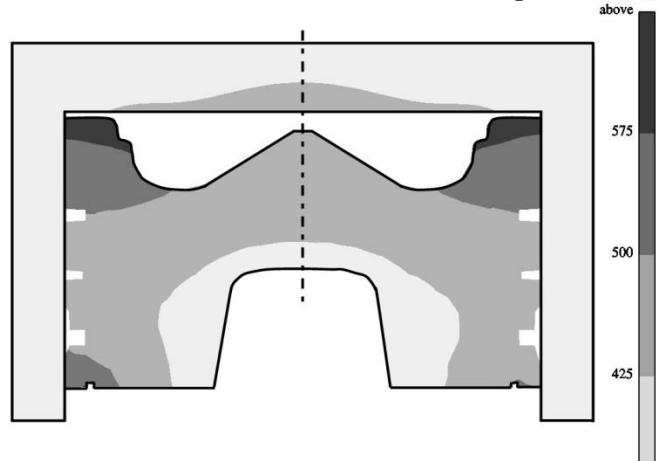
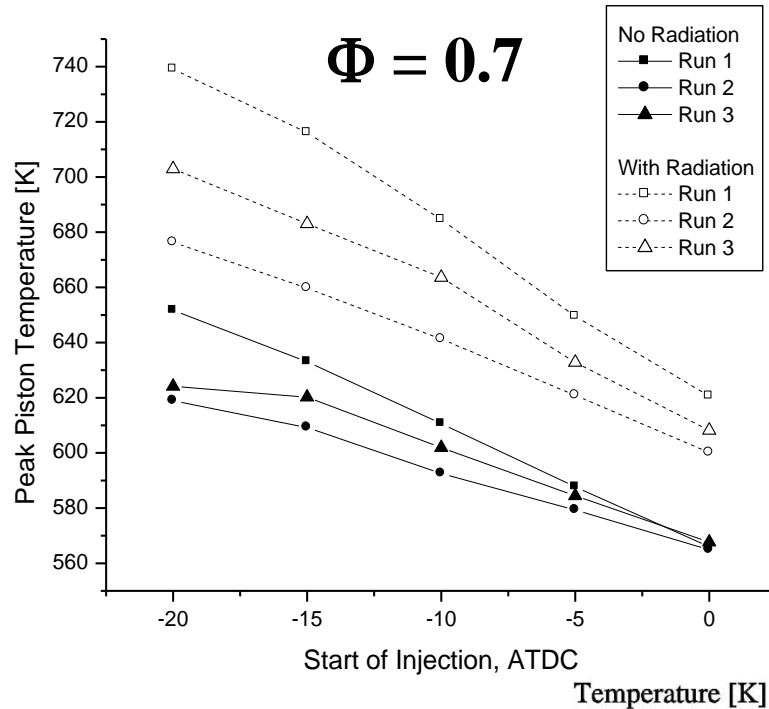


Cummins N14 engine

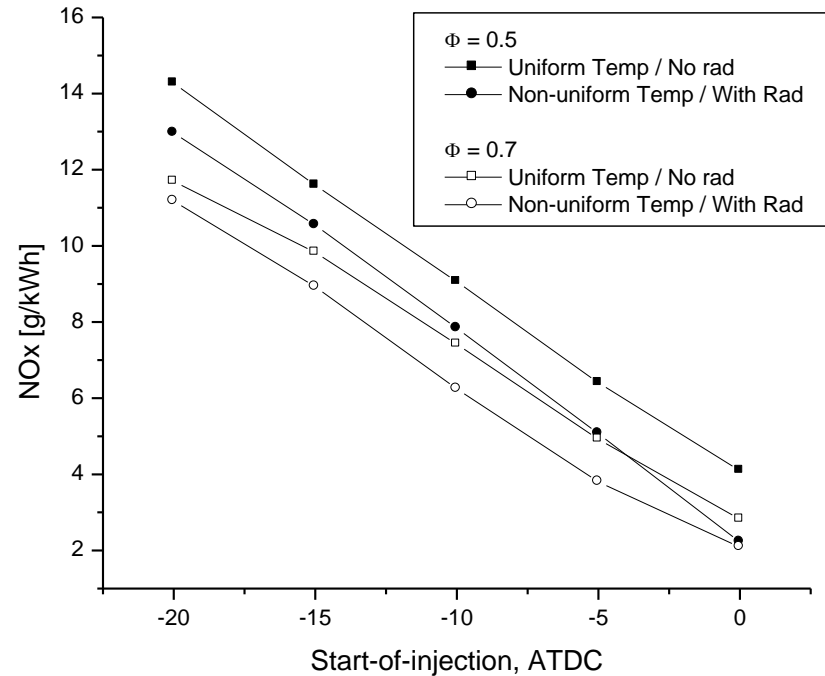




Predicted piston temperature - CDC

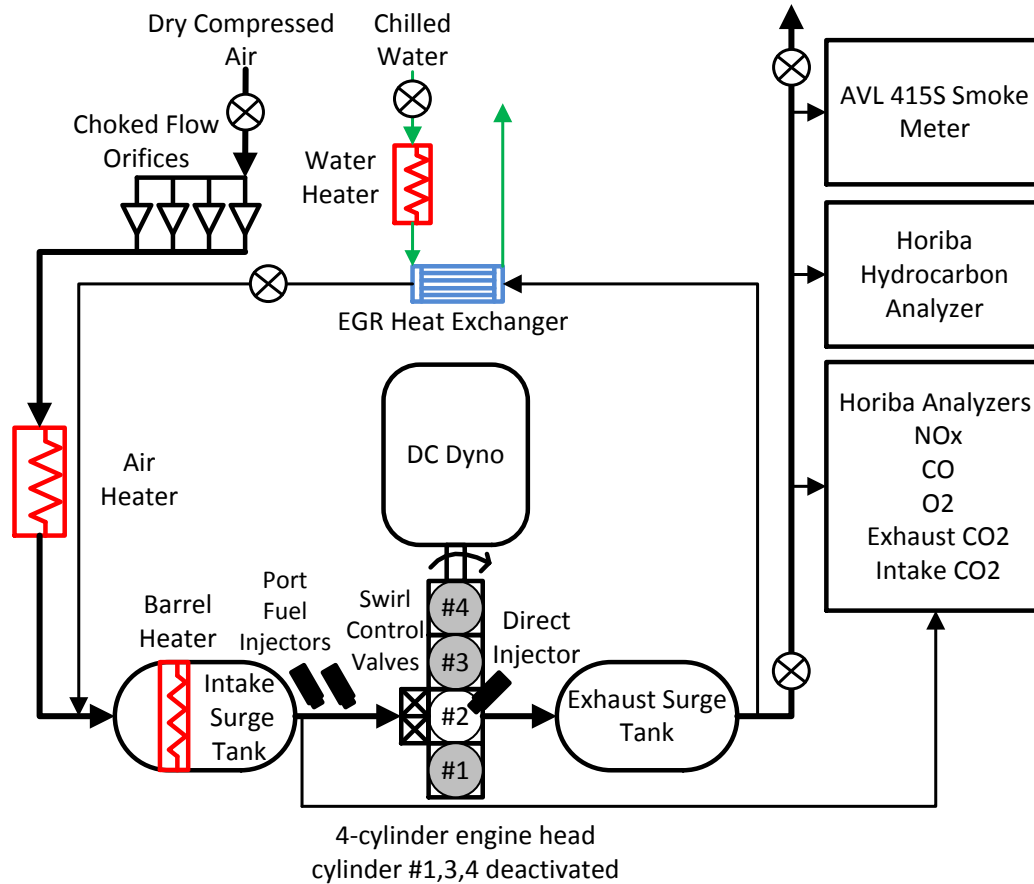


Effect of radiation on wall heat loss
 Total heat loss increased by 30% due to radiation.
 34% - head, 19% - liner, 47% - piston.
 Lowers bulk gas temperatures
 Results in lower NOx and higher soot
 NOx reduced by as much as 30% (ave)



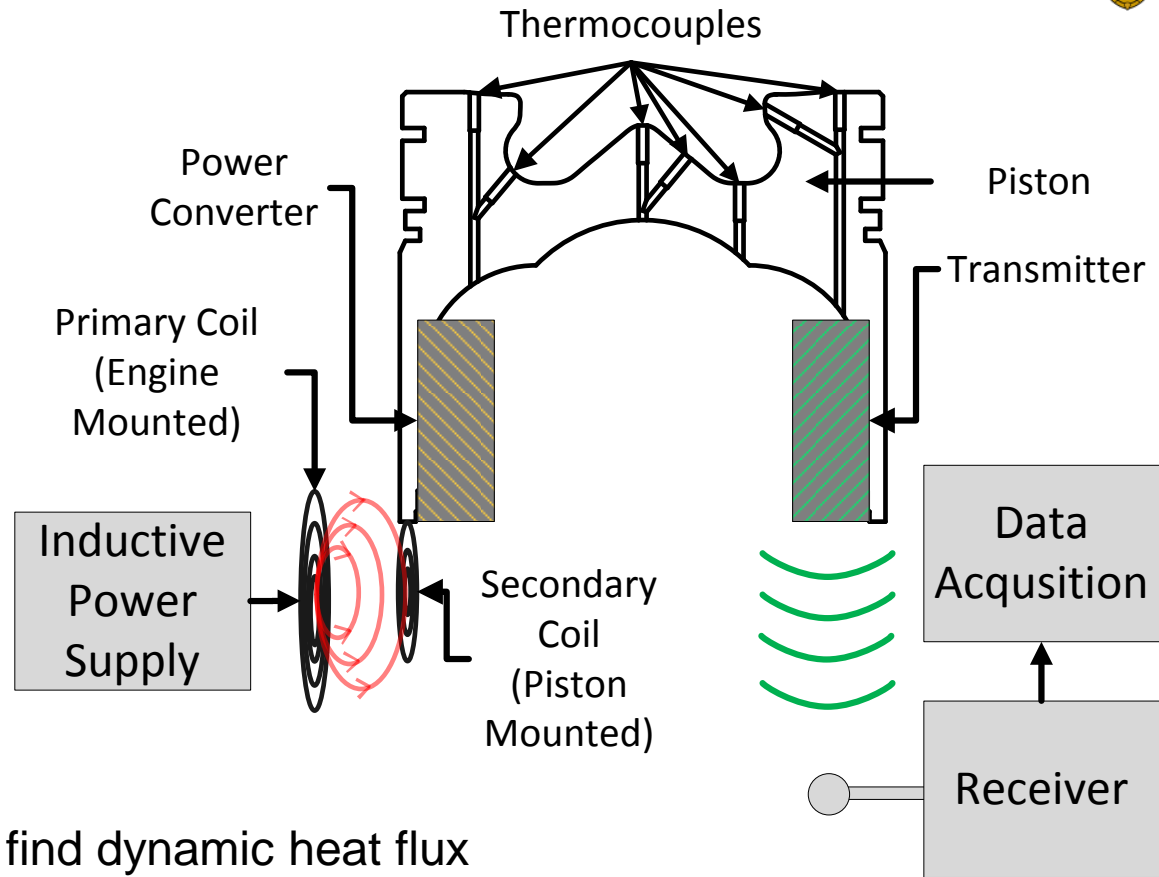
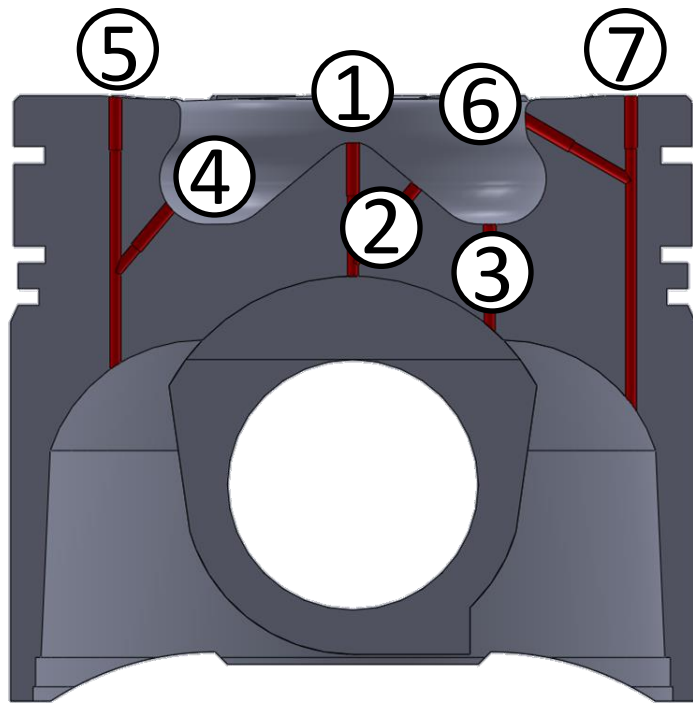


Wall heat flux measurements



Engine Geometry	
Base Engine	GM 1.9L Diesel
Compression Ratio	16.3
Displacement (Liters)	0.477
Stroke (mm)	90.4
Bore (mm)	82
Intake Valve Closing	-132° aTDC
Exhaust Valve Opening	112° aTDC
Swirl Ratio	1.5 -4.8
Piston Bowl Type	Stock (Re-entrant)
Port Fuel Injectors	
Included Spray Angle	20°
Injection Pressure (bar)	2 to 10
Rated Flow (cc/sec)	< 10
Bosch Common Rail Injector	
Number of Holes	7
Hole Diameter (mm)	0.14
Included Spray Angle	155°
Injection Pressure (bar)	250 to 1000 bar





- Fourier analysis is applied to find dynamic heat flux
- Integral of the dynamic heat flux over the full cycle is zero

$$T(t) = T_m + \sum [A_n \cos(n\omega t) + B_n \sin(n\omega t)]$$

$$\rightarrow \dot{q} = \underbrace{\frac{k}{l}(T_m - T_l)}_{\text{Steady}} + \underbrace{k \sum_{n=1}^N \sqrt{\frac{n\omega}{2\alpha}} [(A_n + B_n) \cos(n\omega t) - (A_n - B_n) \sin(n\omega t)]}_{\text{Dynamic}}$$





Combustion strategy effects - CDC / HCCI / RCCI

	Mode 1	Mode 2	Mode 3	Mode 4
Speed (RPM)	1490	1900	2300	2300
IMEPg (bar)	4.2	5.7	5.7	8
CA50 (degATDC)	4	5	4.5	8
Swirl	1.5	1.5	1.5	1.5
Intake Temperature (C)	75	50	50	35
Intake Pressure (kPa)	115	130	130	188
ERG (%)	0	0	0	55

Fuels:

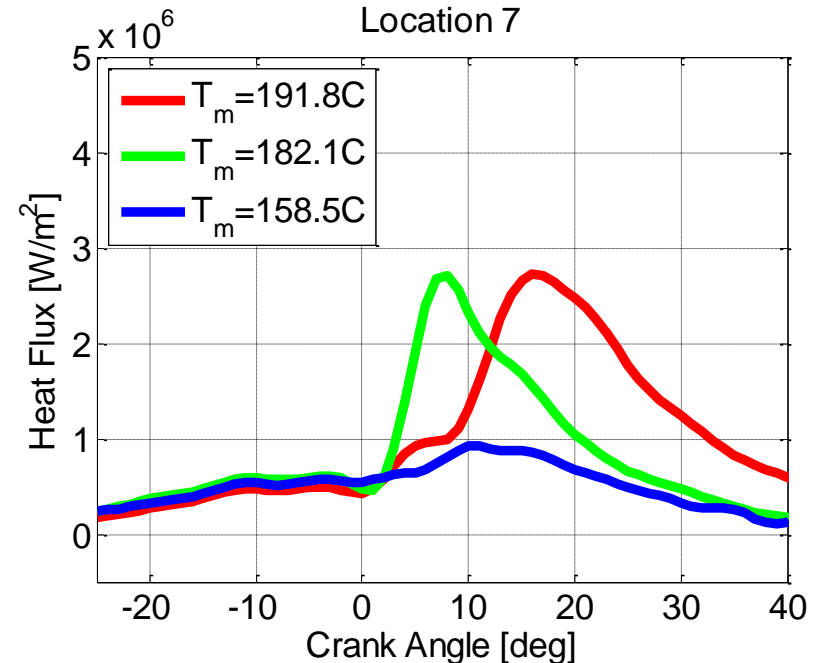
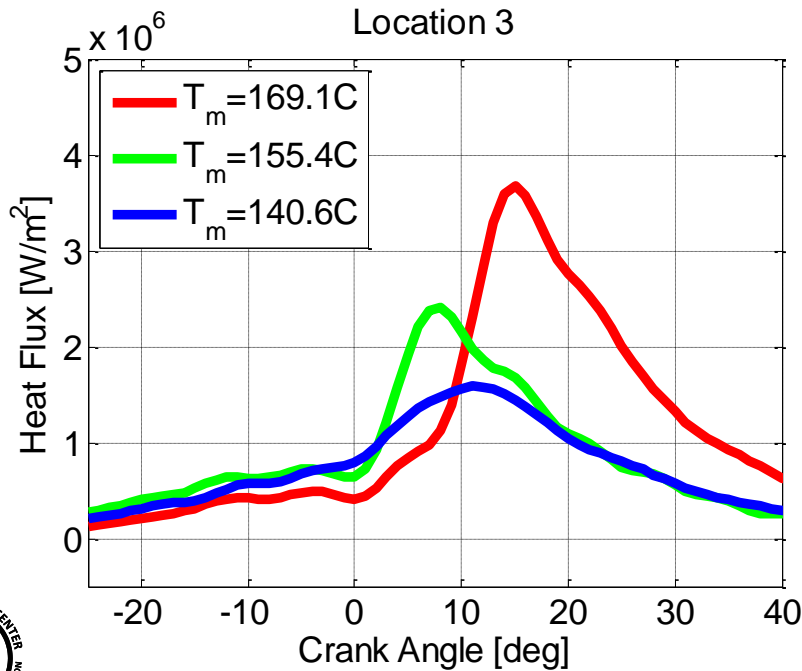
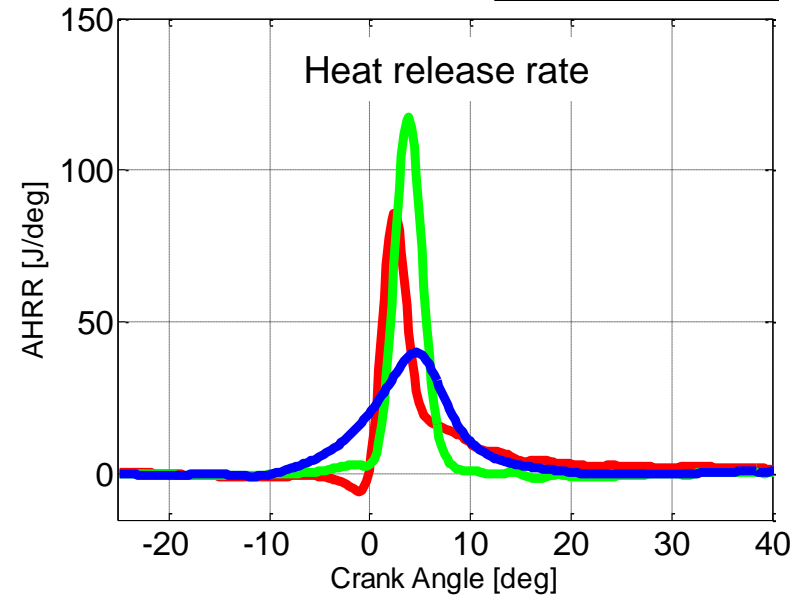
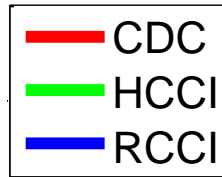
Regime	Fuel
HCCI	91PON Gasoline / n-heptane
RCCI	F76 / 91PON Gasoline
CDC	F76



Combustion strategy effects

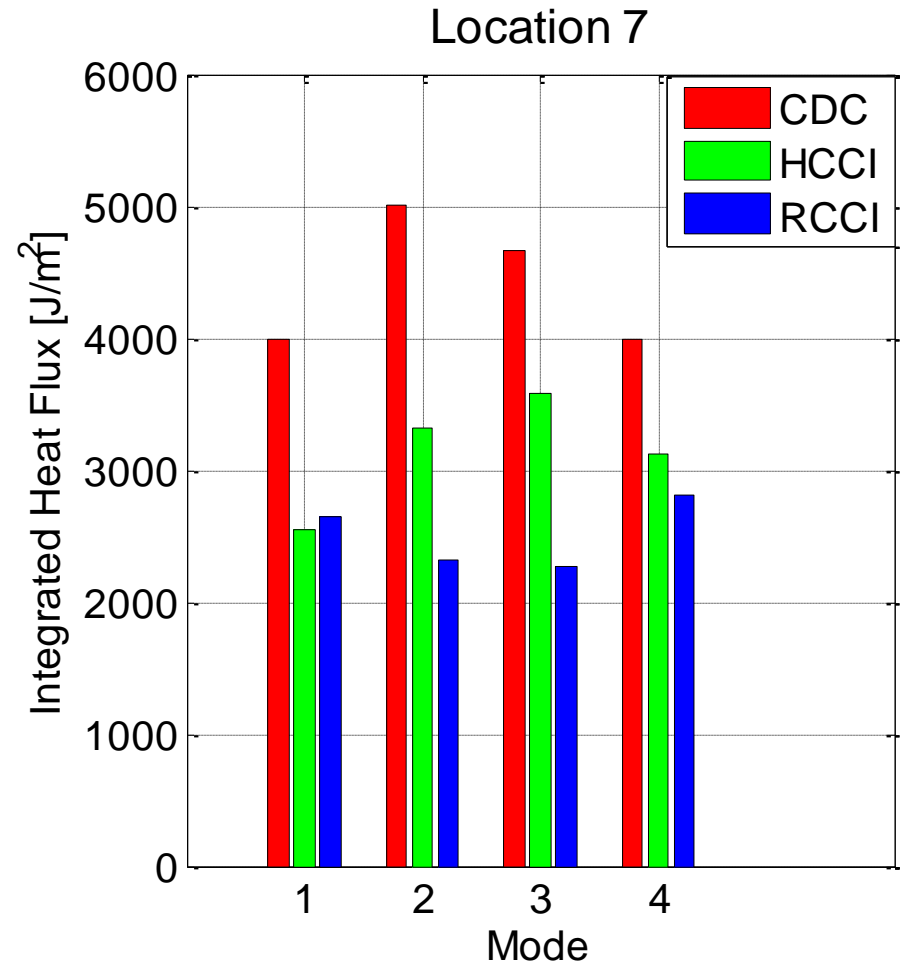
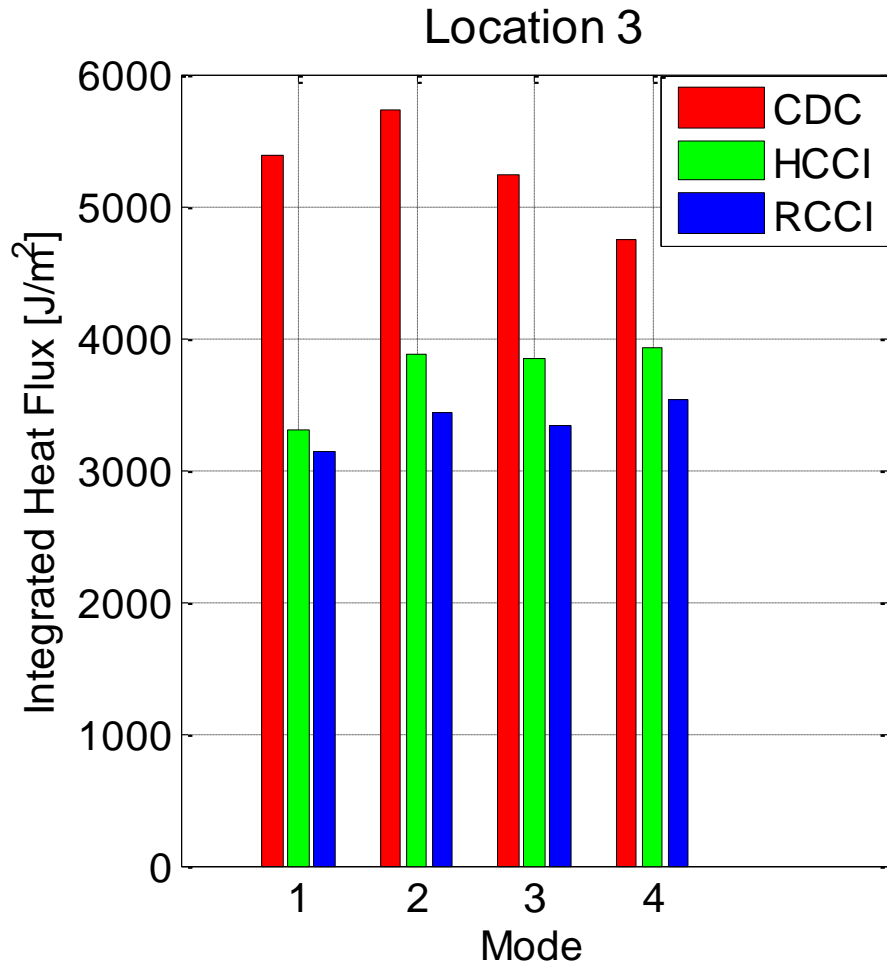
Mode 3

5.7 bar IMEPg
5 deg ATDC CA50
2300 rev/min





Combustion strategy effects - CDC / HCCI / RCCI



Heat losses significantly less with low temperature combustion strategies





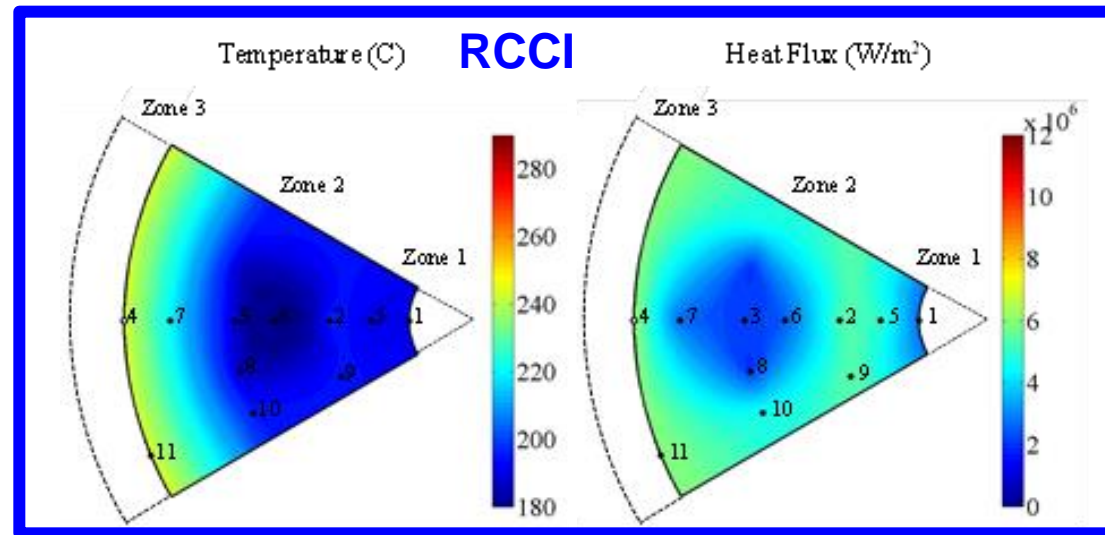
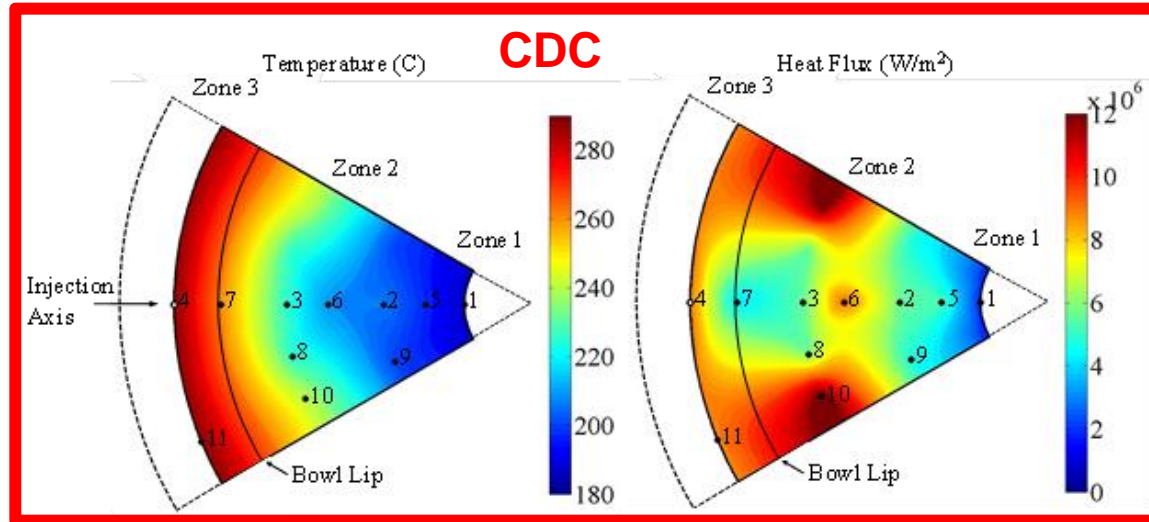
Heavy-duty diesel heat flux data

Compare CDC and RCCI combustion at matched CA50, load, Φ_g

(4.6°CA ATDC, 0.35)

RCCI piston heat flux measured to be lower than CDC

Area integrated HX and temp. determined



	CDC	RCCI
\int Piston HX fuel energy (%)	7.7	5.9
GTE (%)	51.2	52.7





Engine emissions - transportation & toxic air pollutants

Criteria air contaminants (CAC), or criteria pollutants

- air pollutants that cause smog, acid rain and other health hazards.

EPA sets standards on:

- 1.) Ozone (O₃),
- 2.) Particulate Matter (soot):
PM₁₀, coarse particles: 2.5 micrometers (μm) to 10 μm in size
PM_{2.5}, fine particles: 2.5 μm in size or less
- 3.) Carbon monoxide (CO), 4.) Sulfur dioxide (SO₂),
- 5.) Nitrogen oxides (NO_x), 6.) Lead (Pb)

Toxic air pollutants - Hazardous Air Pollutants or HAPs known to cause or suspected of causing cancer or other serious health ailments.

- Clean Air Act Amendments of 1990 lists 188 HAPs from transportation.

In 2001, EPA issued Mobile Source Air Toxics Rule:

- identified 21 MSAT compounds.
- a subset of six identified having the greatest influence on health:
benzene, 1,3-butadiene, formaldehyde, acrolein, acetaldehyde,
and diesel particulate matter (DPM).

Harmful effects on the central nervous system:

BTEX/N/S - benzene, toluene, ethylbenzene, xylenes, Naphthalene, Styrene

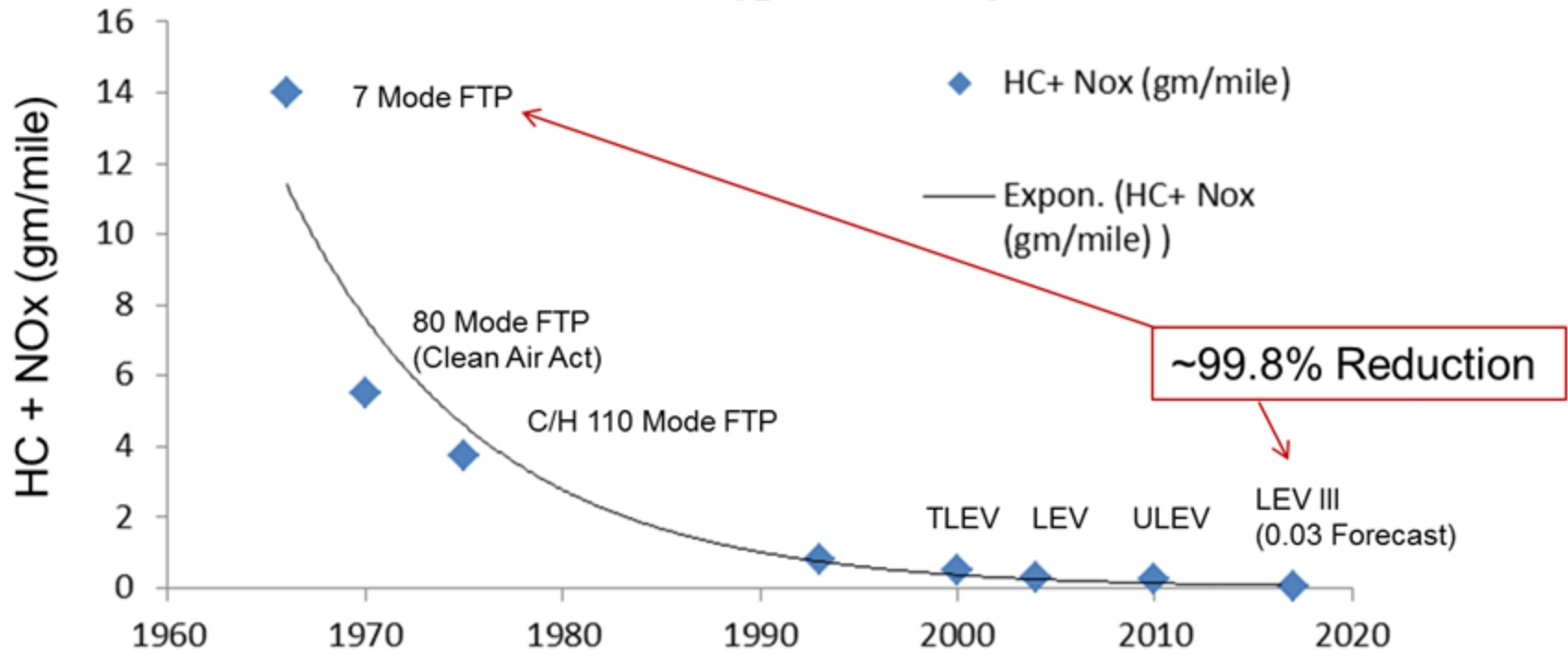




Engine emissions - transportation & toxic air pollutants

Future emissions standards will be a challenging constraint.

HC +Nox (gm/mile)





Diesel emission solutions

– Selective Catalytic Reduction (SCR) and Diesel Particulate Filter (DPF)

US EPA 2010 HD soot: 0.0134 g/kW-hr
NOx: 0.2682 g/kW-hr.

1.) EGR?

Navistar – no SCR

Enabling technologies (Cost?):

Improved combustion bowl design - PCCI

Improved EGR valves, air-handling, VVA

Twin-series turbochargers, inter-stage cooling

High-pressure CR fuel injection (31,800 psi)

2.) SCR?

Cummins Cu-Zeolite with DEF for 2010

Claim 3-5% fuel economy gain (Class 8 truck 1% ≈\$1,000 per year)

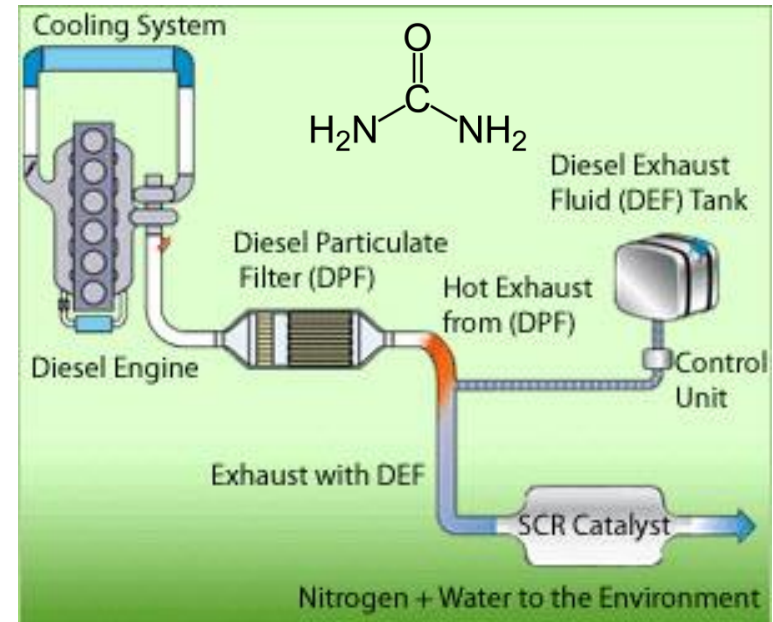
“StableGuard Premix” dose rate ~2% of fuel consumption rate

Cost? \$3/gal? AdBlue at pump in Germany \$12/gal

Volvo announced surcharge of \$9,600 for 2010 compliance

(complex – dosing rate, DEF freezes at 12F, gasifies at 130F)

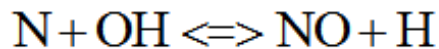
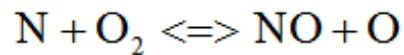
Plus \$7,500 for 2007 compliance → AT system cost equals cost of engine!





NOx modeling

Zeldo'vich thermal NOx mechanism



ERC 12-step NOx model is based on GRI-Mech v3.11 and includes:

Thermal NOx Zeldovich, 1946

Prompt NOx around 1000 K. Fenimore, 1979

Extensions

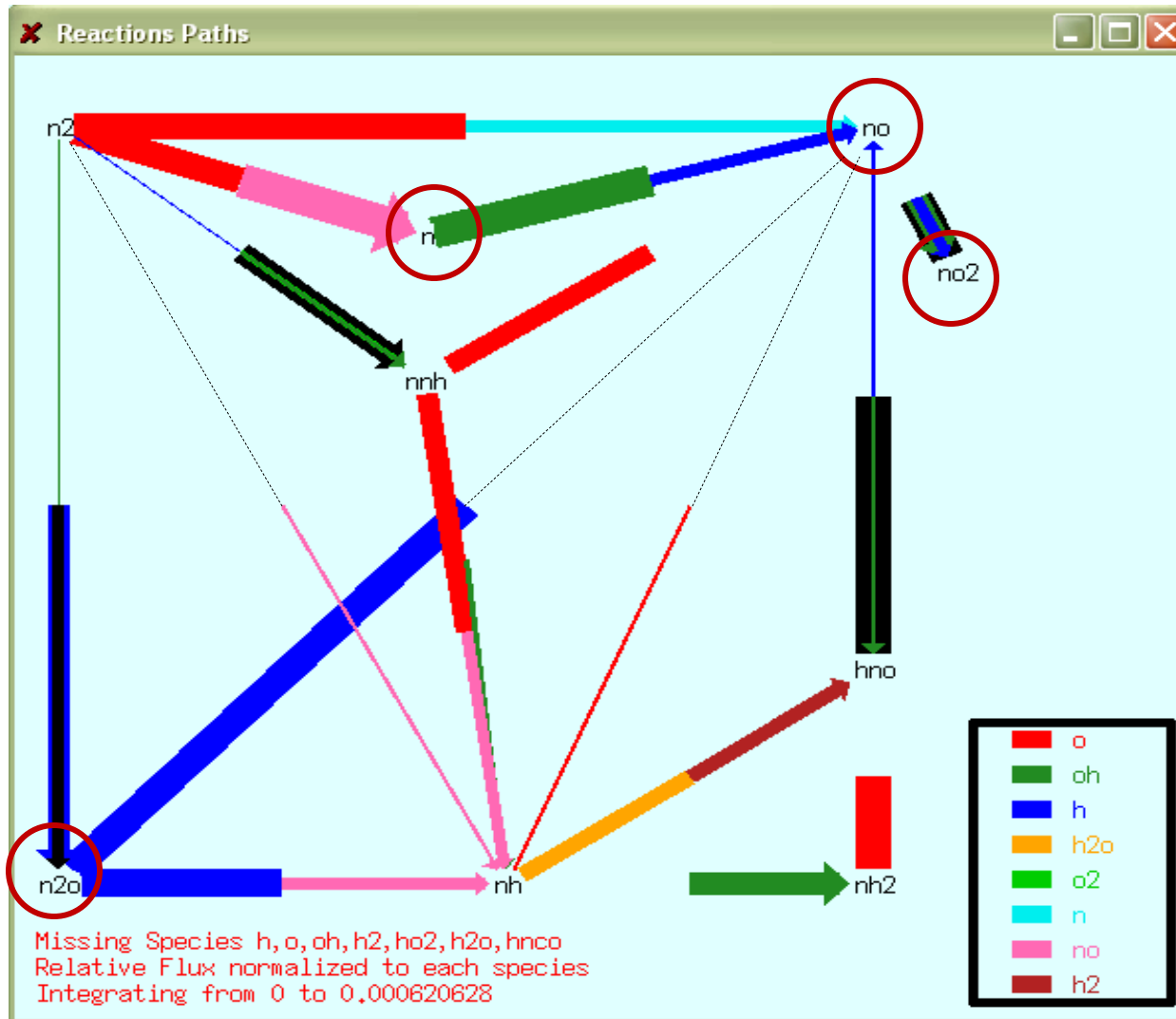
NO can convert HCN and NH₃ Eberius, 1987

Interaction between NO and Soot Guo, 2007





ERC 12 step NOx Mechanism



SENKIN2 used to predict species histories.

XSENKPLOT used to visualize reaction pathways and identify important reactions and species.

Reduced mechanism validated for test temperatures from 700K to 1100 K and equivalence ratios from 0.3 to 3.0.

Four additional species (N, NO, N₂O, NO₂) and 12 reactions added to ERC PRF mechanism

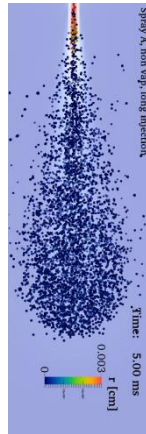
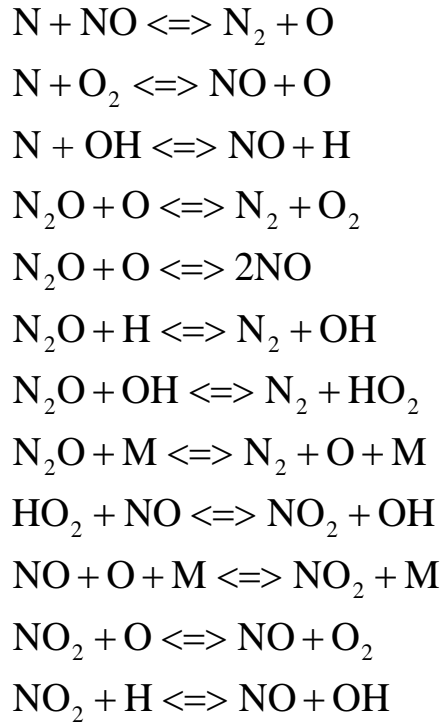
Detailed mechanism: Smith, GRI-mech, 2005



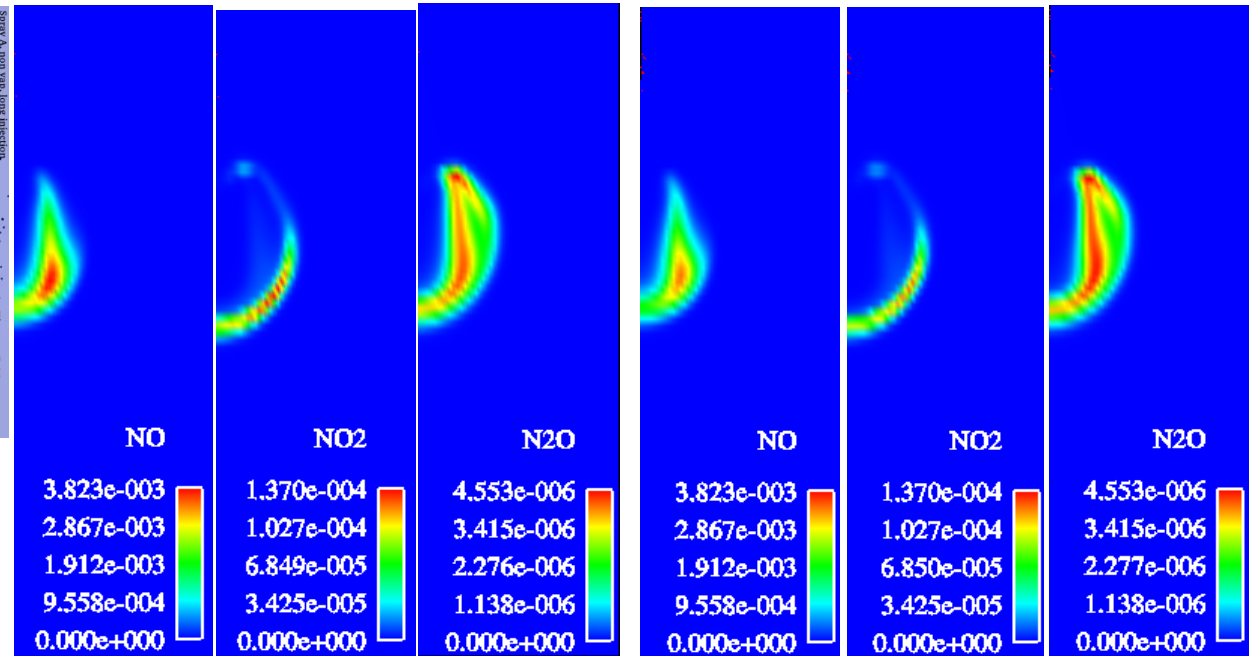


ERC 12 step NOx mechanism

Diesel spray computations



Comparison of NOx predictions (T=900K, P=3.7MPa)



GRI mechanism results

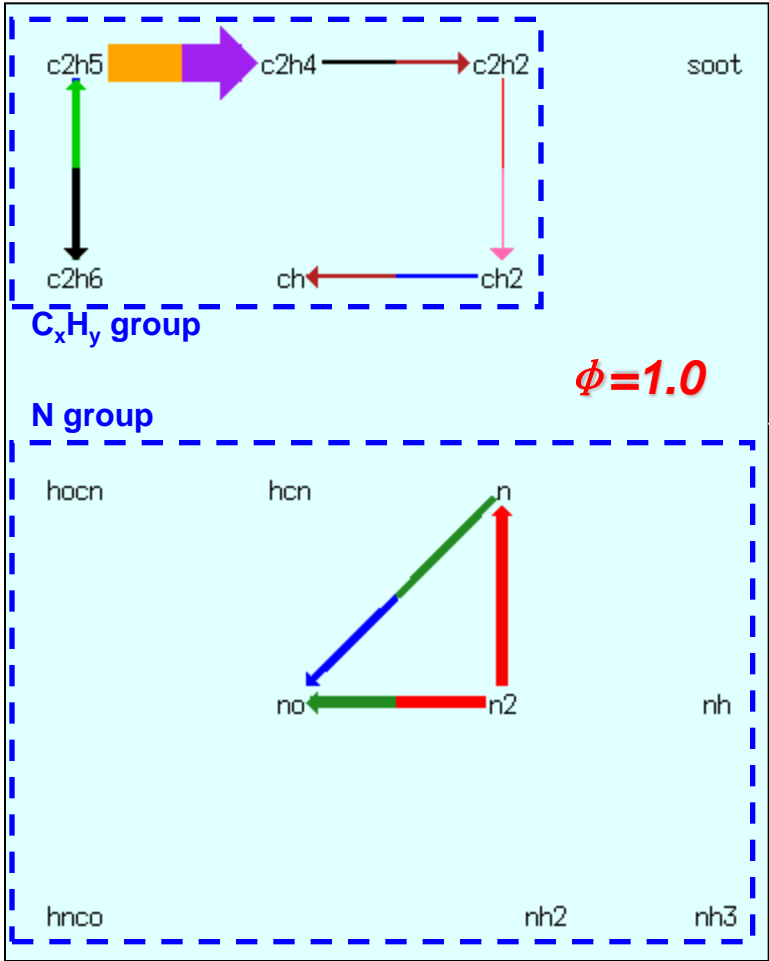
Reduced mechanism results

Detailed mechanism: Smith, GRI-mech, 2005



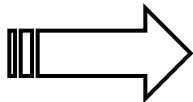


CH radical and HCN bridge in fuel-rich regions

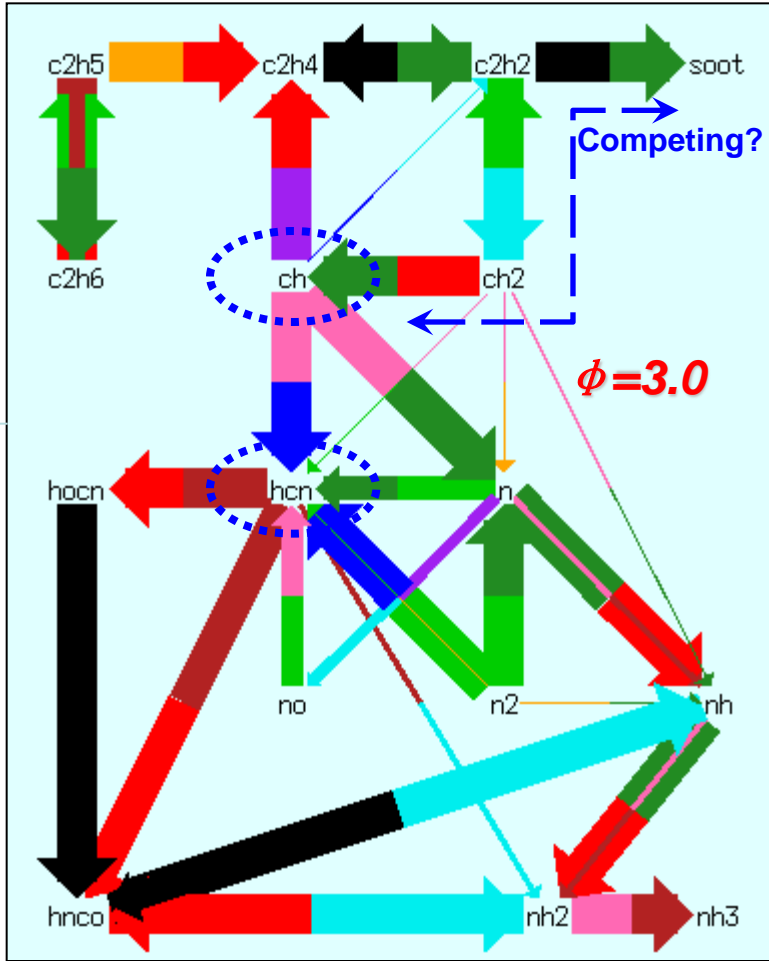


Constant volume SENKIN analysis with ERC n-heptane mechanism & GRI ver.3 NOx mechanism

Absolute Flux normalized to NO by XSENKPLOT

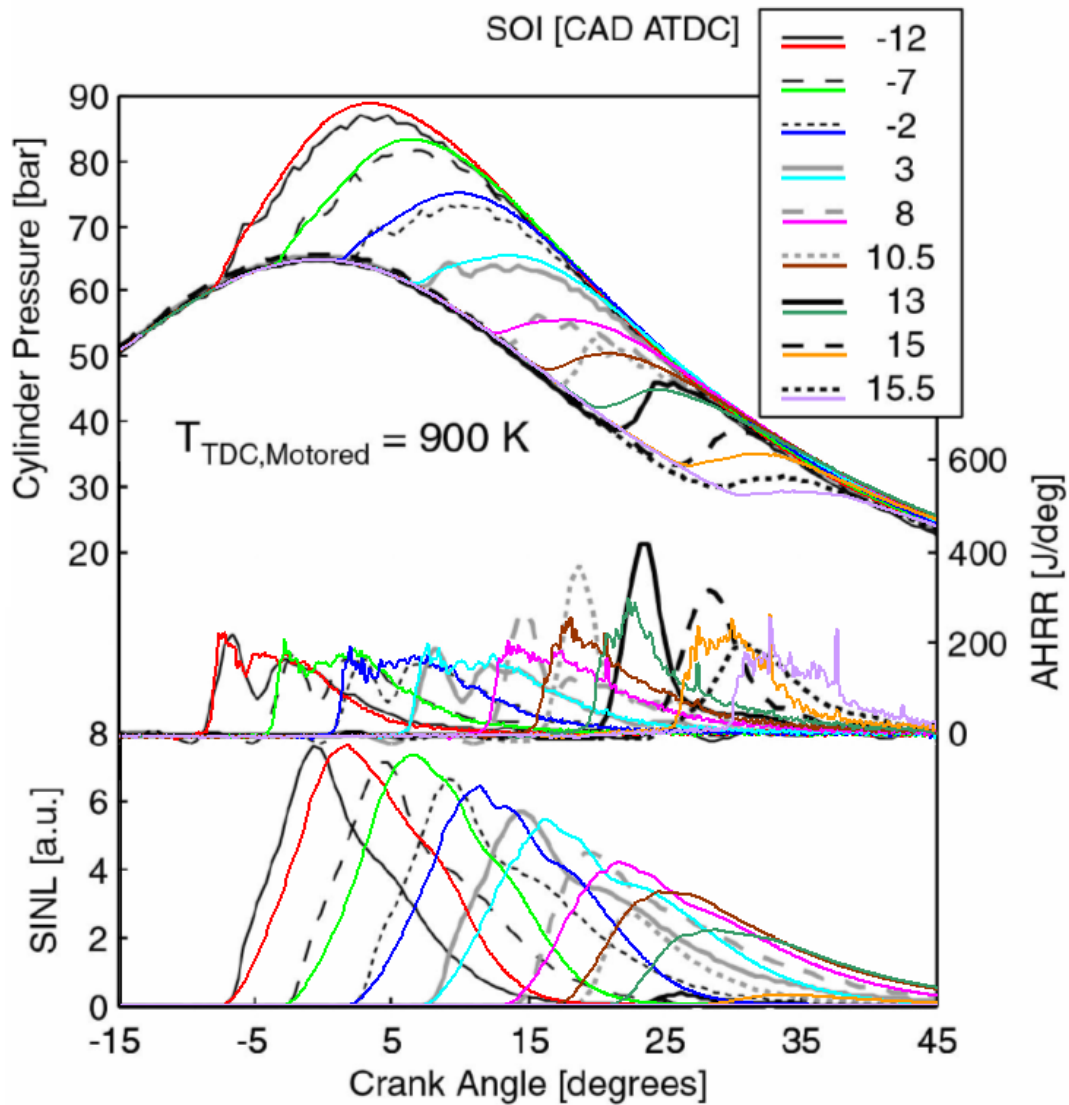
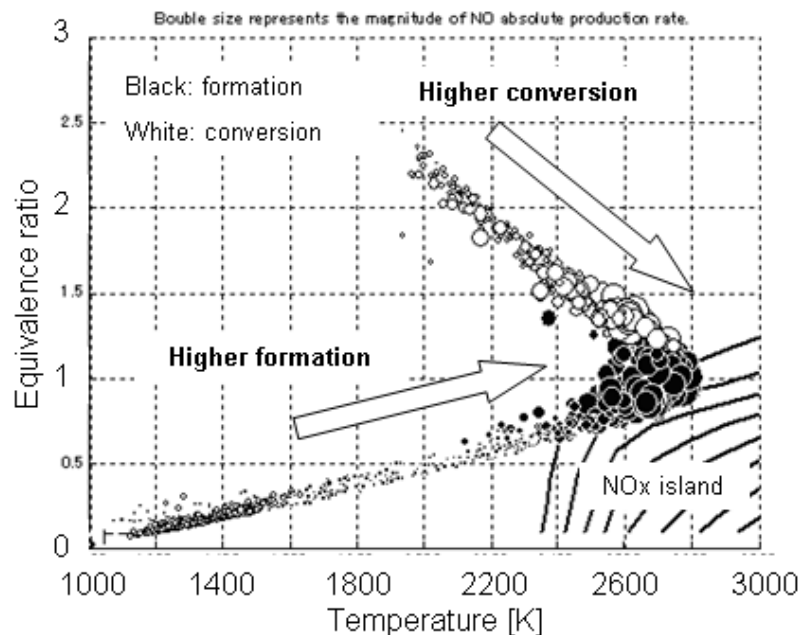


$T_{ini} = 769K$
 $P_{ini} = 40bar$
 Time = 100ms





Influence of soot radiation on combustion and NOx



BW: measured

Musculus, 2005

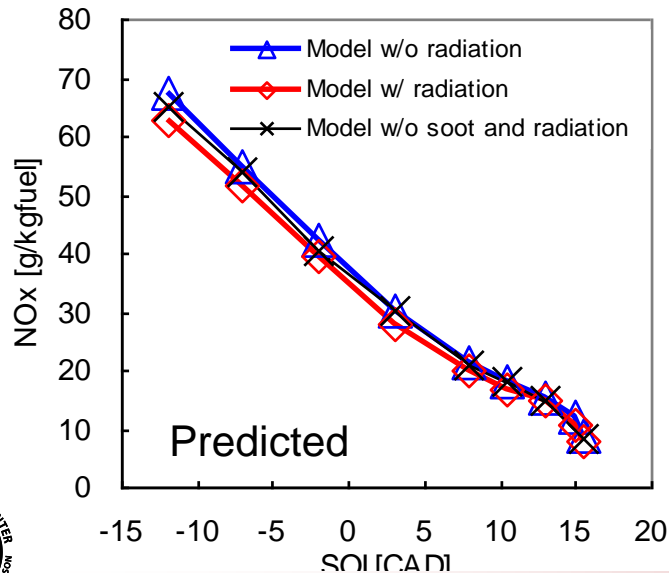
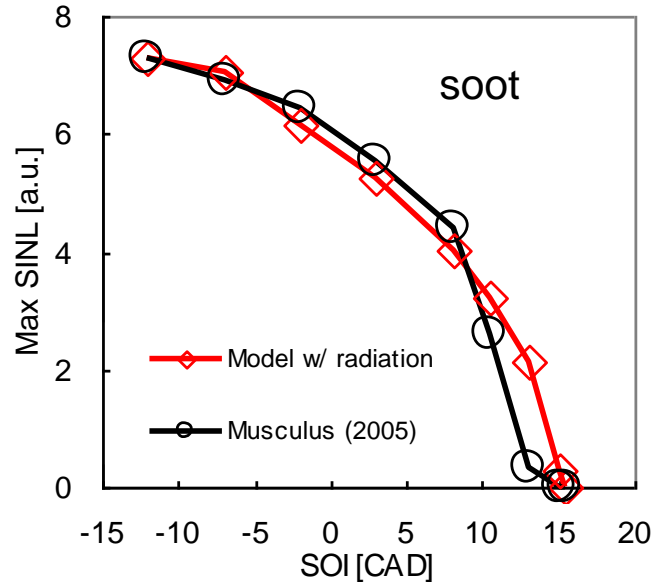
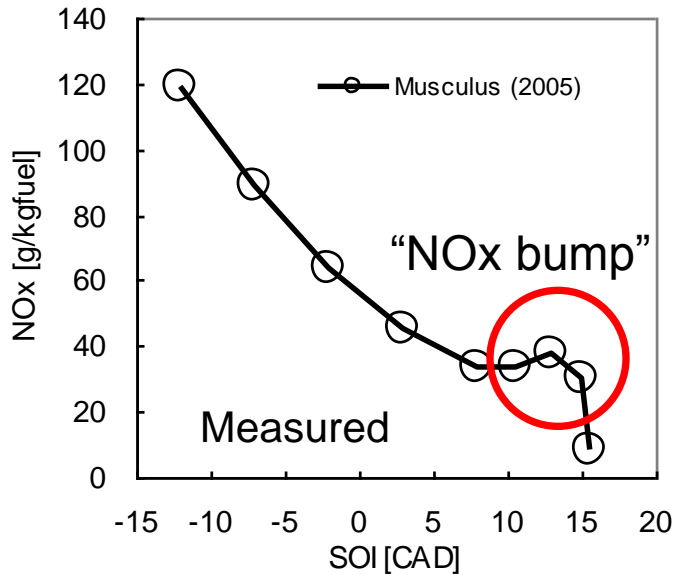
Colored: prediction

Yoshikawa, 2009





Influence of soot radiation on combustion and NOx



“NOx bump” not observed in prediction, but reduction in predicted NOx seen with retard of SOI (~ SOI=8 CAD ATDC)

Radiation lowers predicted NOx ~ 7.5 %

Absence of soot lowered predicted NOx ~ 2.5 %

NOx model underpredicts measured NOx

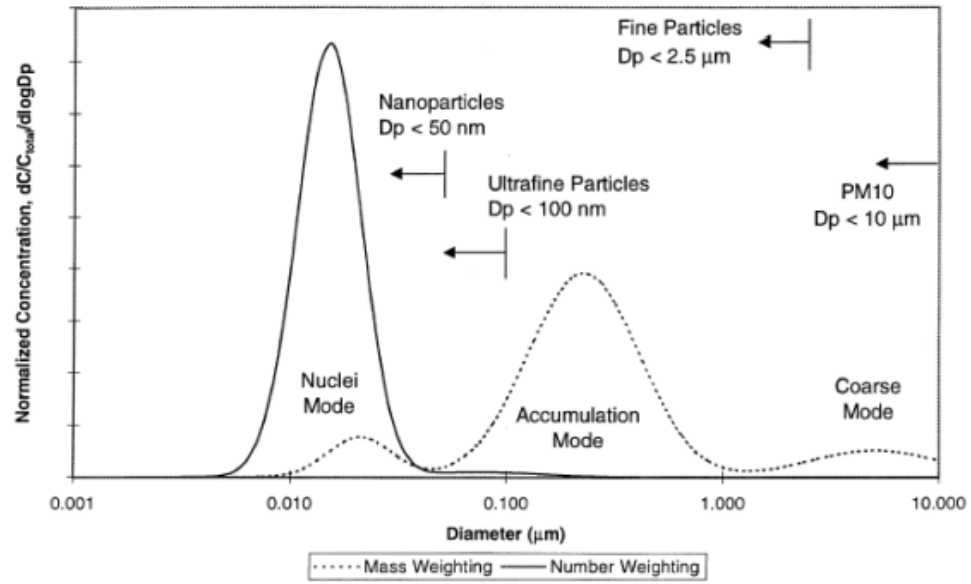
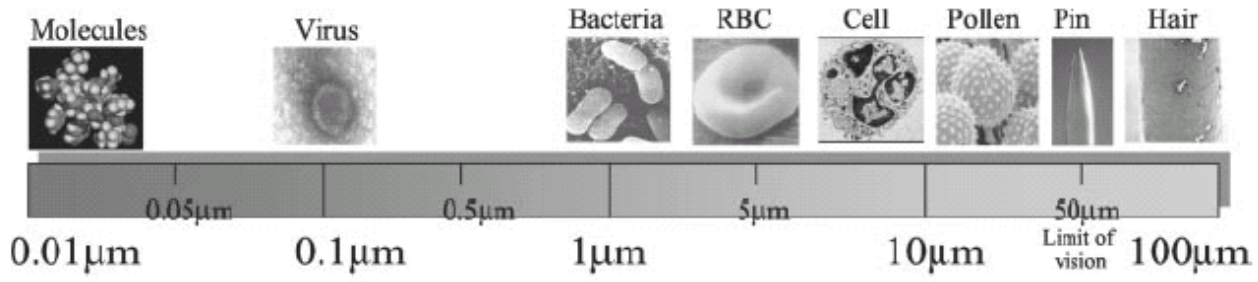
Magnitude sensitive to turbulent Schmidt #





Particulate emissions

Regulated emissions PM2.5



New challenge - engines must meet **particulate number-based regulations (PN)**.

Euro 6:
 PN limit 6.0e11 particles/km for vehicles produced after 2017.

California Air Resources Board (CARB)

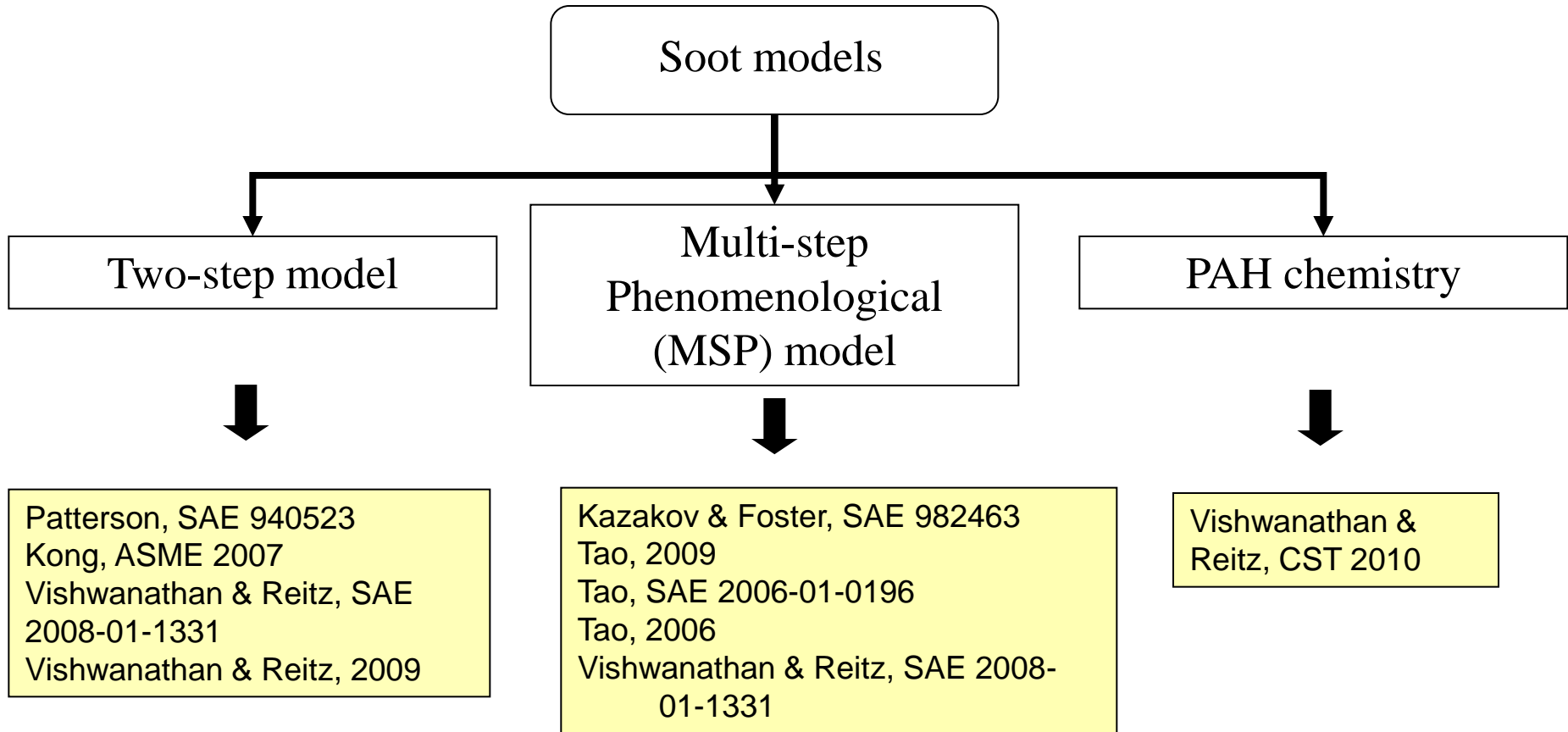
LEV III:
 Total PM mass: 3.8 mg/km for 2014 and 1.9mg/km for 2017
 PN: 3.8e12 and 1.9e12 particle/km.

Greatest health risk - fine particles can lodge deeply into the lungs





Soot modeling at the ERC



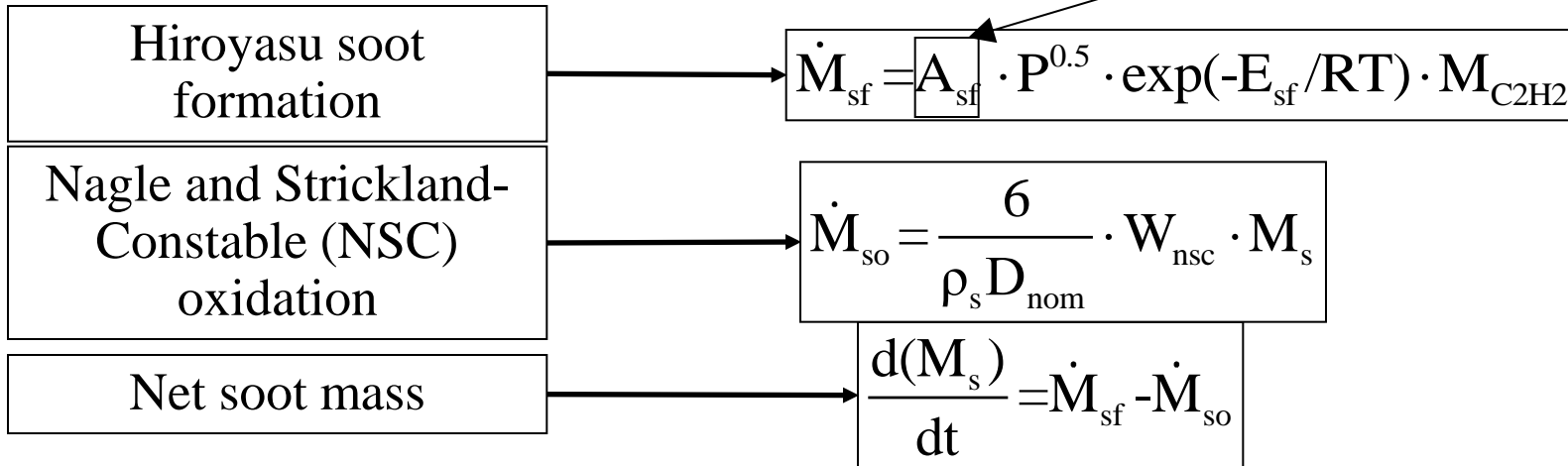
Models of soot formation/oxidation – Kennedy, Prog. Energy Comb. Sc., 1997
Soot processes in engines - Tree and Svenson, Prog. Energy Comb. Sc., V2007





Two-step model

“tuning” constant



C_2H_2 soot precursor

ρ_s = Soot density = 2 g/cm³

D_{nom} = assumed nominal soot diameter
= 25 nm

W_{nsc} = NSC oxidation rate/area

$M_{c_2h_2}$ = C_2H_2 Mass, M_s = Mass of soot

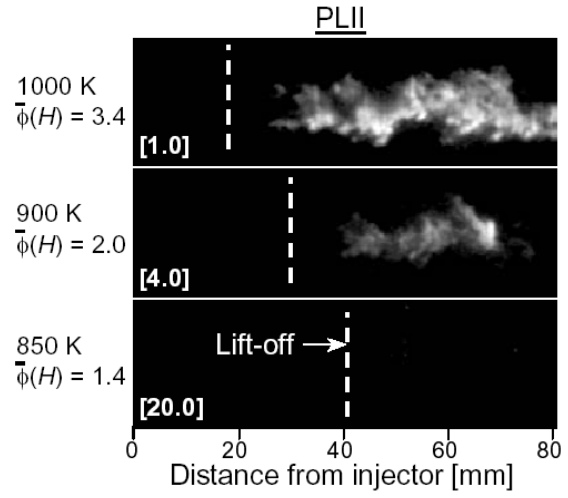
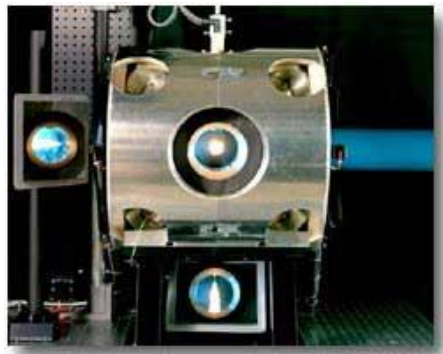
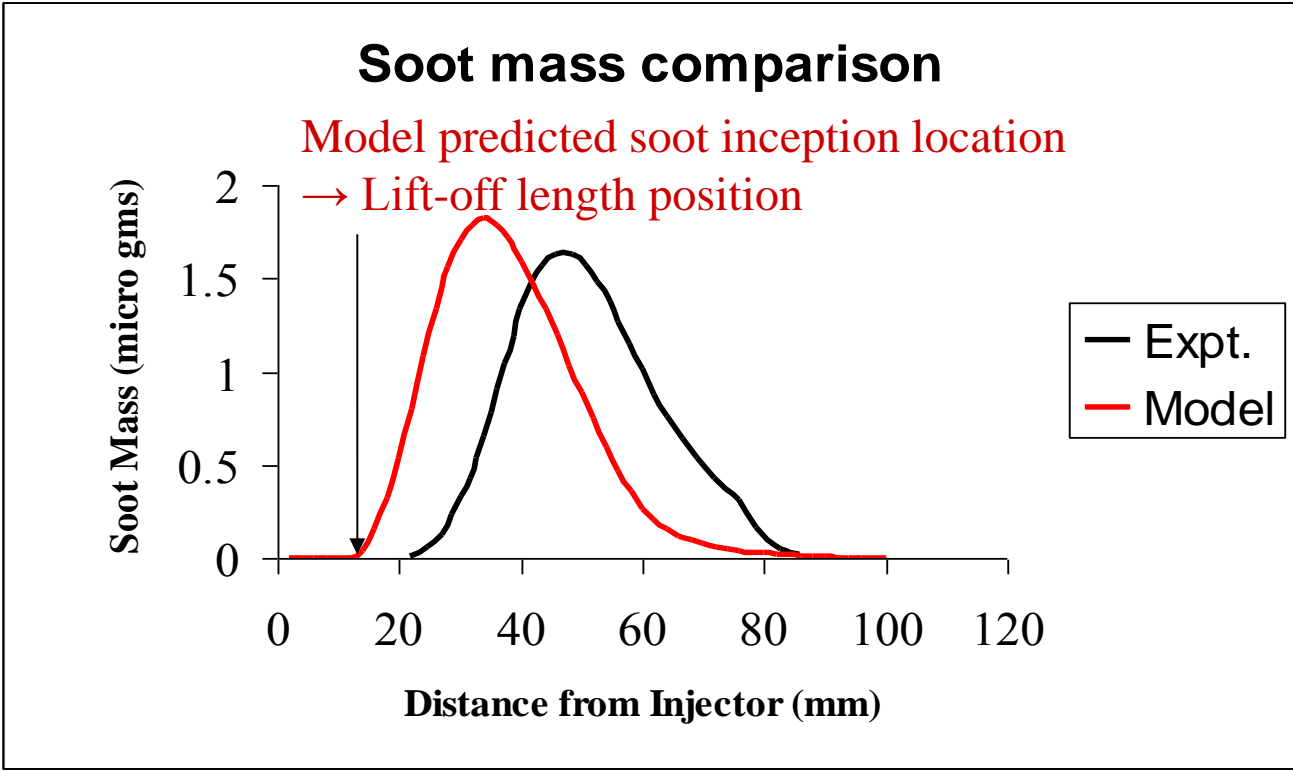
Hiroyasu & Kadota, SAE 760129
Nagle & Strickland-Constable, 1962





Performance of two-step soot model

SANDIA spray chamber: Pickett, 2004



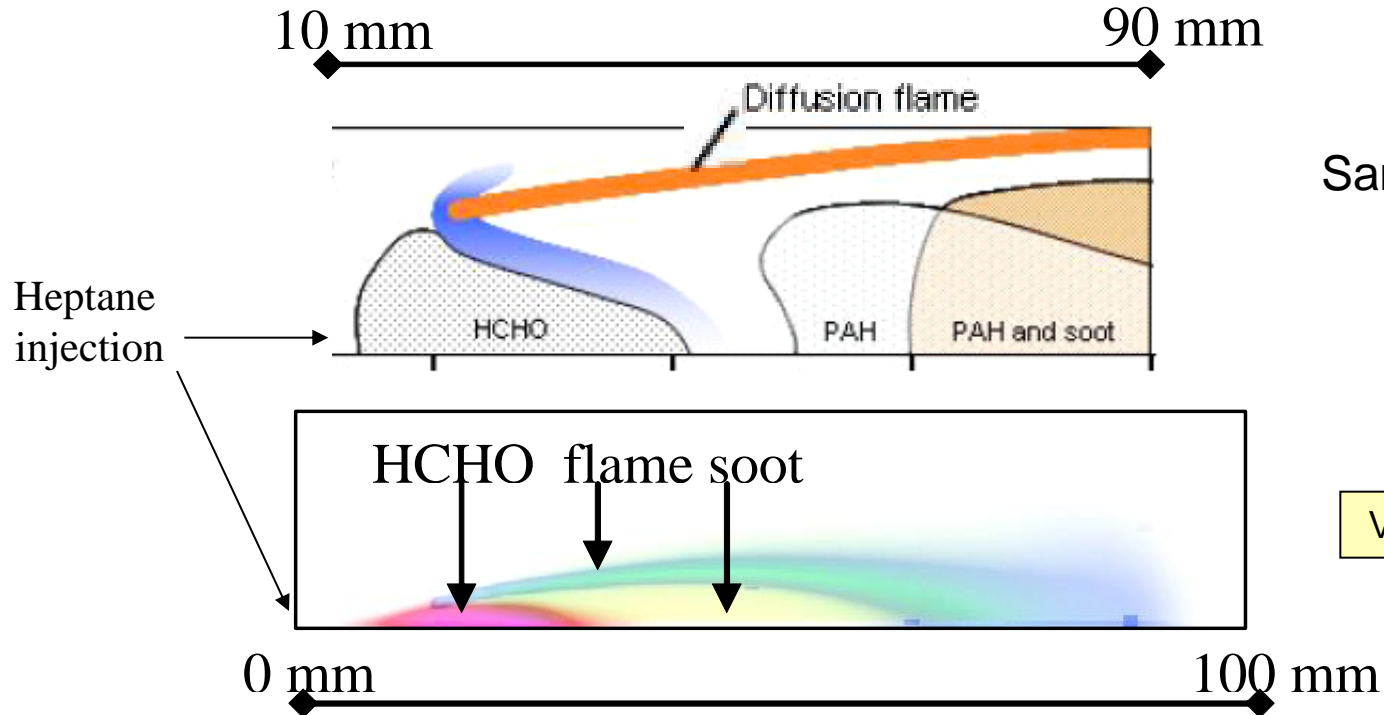
C₂H₂ inception occurs at lift-off location

Inclusion of PAH chemistry needed for accurate prediction of soot form/oxid.





Performance of two-step soot model



Sandia experiment

Pickett, 2004

Model

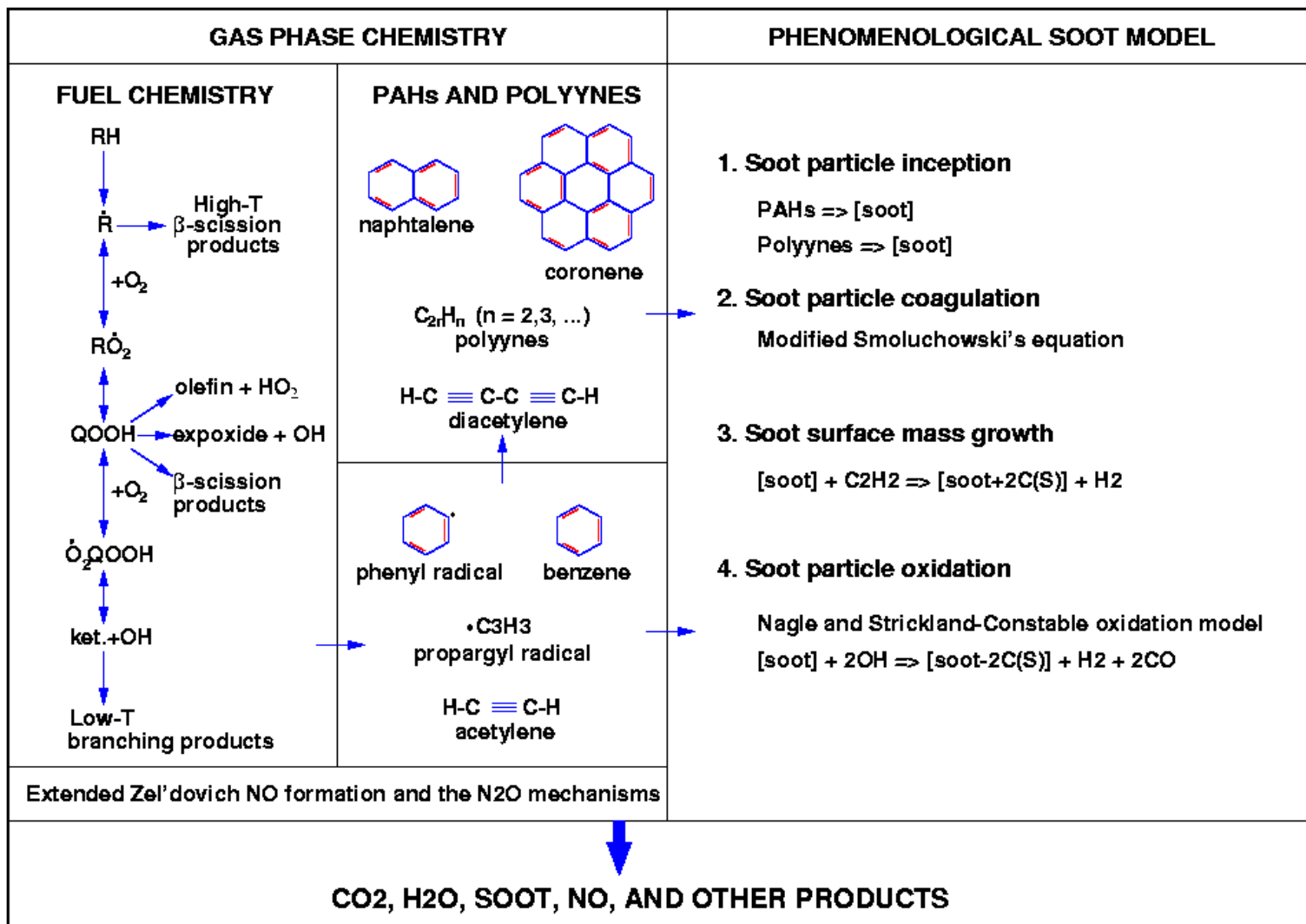
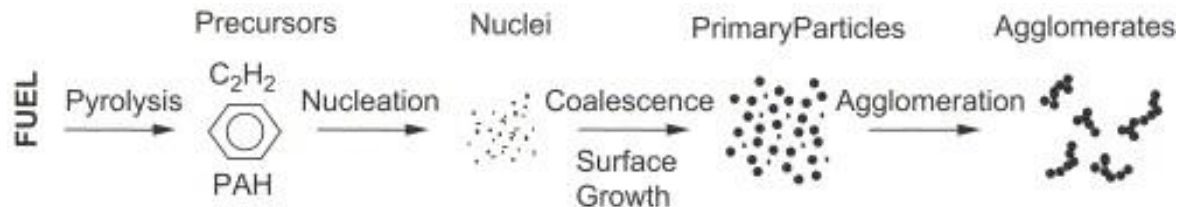
Vishwanathan, 2008

C_2H_2 inception occurs at lift-off location

Inclusion of PAH chemistry needed for accurate prediction of soot form/oxid.



Phenomenological soot models



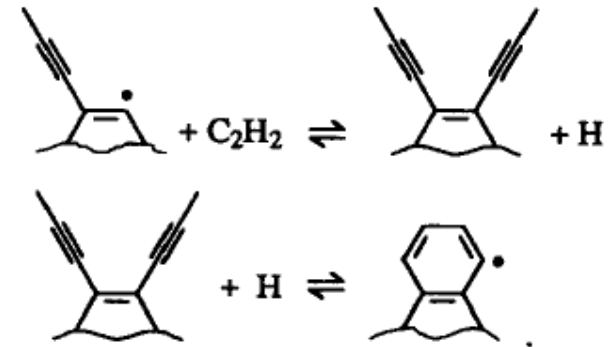


Reduced PAH mechanism

Reduced PAH mechanism of **Xi & Zhong, 2006** based on detailed mechanism of **Wang & Frenklach, 1997** was integrated (**20 species and 52 reactions**)

A_1 formation through propargyl radical (C_3H_3)

Higher aromatics formed through HACA scheme (hydrogen abstraction, carbon addition)



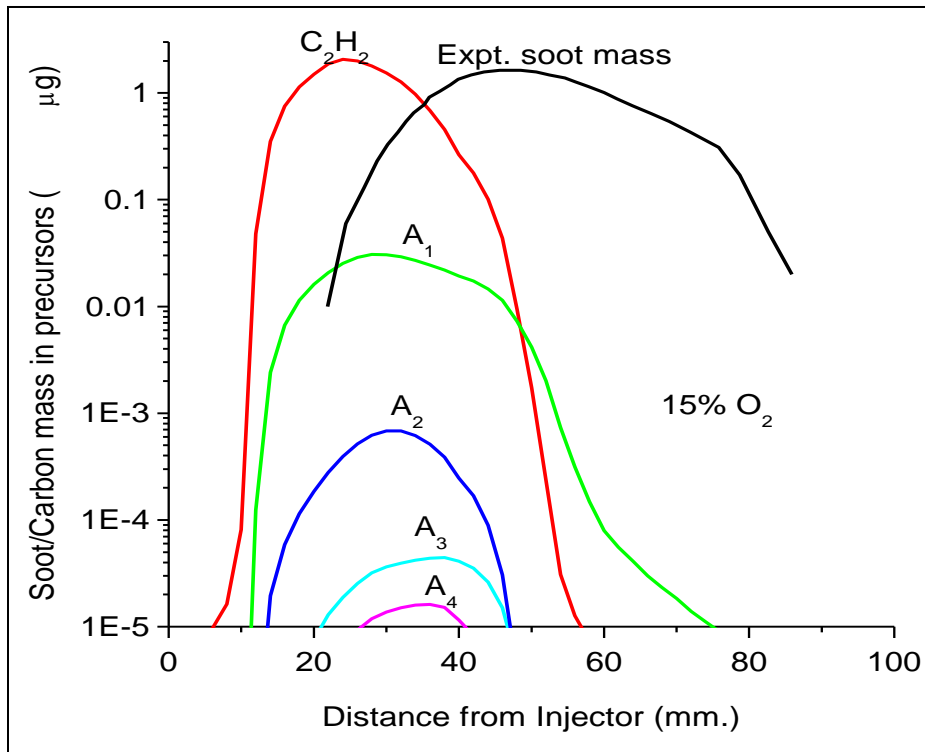
Reaction	Arrhenius parameters-A, n, E. (Units of A in mole-cm-sec-K and units of E in cal/mole)
$C_3H_3 + C_3H_3 \rightarrow A_1$	2.0E+12, 0.0, 0.0
$A_1^- + C_4H_4 \leftrightarrow A_2 + H$	2.50E+29, -4.4, 26400.0
$A_1 + A_1^- \leftrightarrow P_2 + H$	1.10E+23, -2.9, 15890.0
$A_{2-1} + C_4H_4 \leftrightarrow A_3 + H$	2.50E+29, -4.4, 26400.0
$A_1C_2H^* + A_1 \leftrightarrow A_3 + H$	1.10E+23, -2.9, 15890.0
$A_{3-4} + C_2H_2 \leftrightarrow A_4 + H$	3.00E+26, -3.6, 22700.0

A_1 = benzene, A_2 = naphthalene, P_2 = biphenyl, A_3 = phenanthrene, A_4 = pyrene, A_1^- = phenyl, A_{2-1} = 1-naphthyl, A_{3-4} = 4-phenanthryl, $A_1C_2H^*$ = phenylacetylene radical

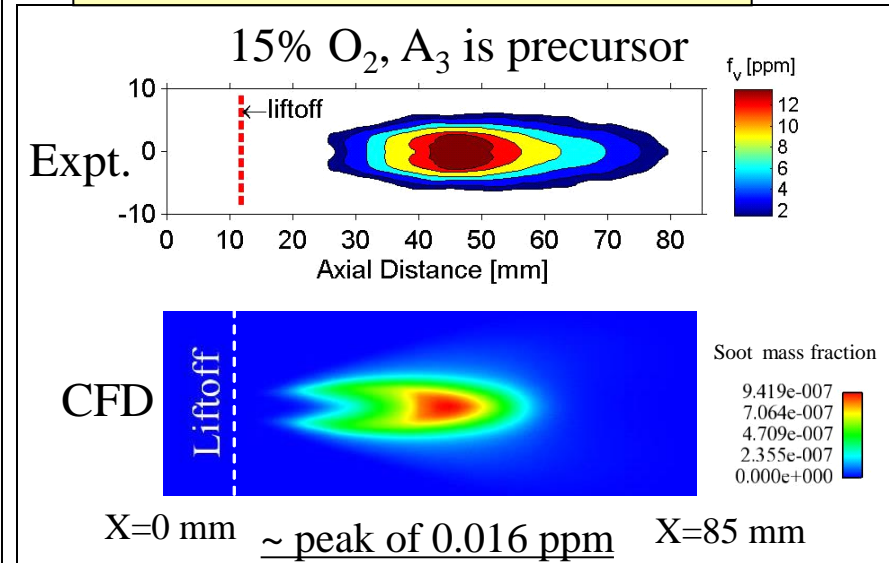


PAH species

Reduced PAH mechanism implemented considering up to 4 aromatic rings (pyrene)
 - A₃ (Phenanthrene) used as precursor for soot formation model



Sandia expts: Pickett & Idicheria, 2006



Improvement in soot location

Amount of dry-carbon mass locked-up in aromatic precursors small compared to measured soot



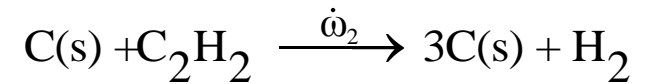


Soot model implementation

1. Soot inception through A_4 : $C_{16}H_{10} (A_4) \xrightarrow{\dot{\omega}_1} 16C(s) + 5H_2 \longrightarrow$ Graphitization

$$\dot{\omega}_1 = k_1 \cdot [A_4], k_1 = 2000 \{s^{-1}\}$$

2. C_2H_2 assisted surface growth: Leung, 1991



$$\dot{\omega}_2 = k_2 \cdot [C_2H_2], k_2 = 9.0 \cdot 10^4 \exp(-12100/T) \cdot \sqrt{S} \{s^{-1}\}$$

$$S = \pi d_p^2 N \{cm^{-1}\} \longrightarrow \text{Surface area per unit volume}$$

$$d_p = \left(\frac{6Y_{C(s)}\rho}{\pi\rho_{C(s)}N} \right)^{1/3} \{cm\} \longrightarrow \text{Particle size}$$

$Y_{C(s)}$ = soot mass fraction

N = soot number density (per cc)

$\rho_{C(s)} = 2.0 \text{ gm/cm}^3$

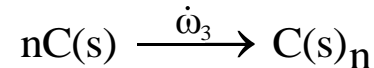
$M_{C(s)}$ = MW of carbon

K_{bc} = Boltzmann's constant

C_a = agglomeration constant = 9

Mono-disperse locally: All soot in a comp. cell have same diameter

3. Soot coagulation: Leung, 1991



$$\dot{\omega}_3 = 2C_a \left(\frac{6M_{C(s)}}{\pi\rho_{C(s)}} \right)^{1/6} \cdot \left(\frac{6K_{bc}T}{\rho_{C(s)}} \right)^{1/2} \cdot \left[\frac{\rho Y_{C(s)}}{M_{C(s)}} \right]^{1/6} \cdot [N]^{11/6} \{particles \text{ cm}^{-3} s^{-1}\}$$



Soot model implementation

4. O₂ assisted soot oxidation (NSC model): $C(s) + \frac{1}{2} O_2 \xrightarrow{\dot{\omega}_4} CO$

$$\dot{\omega}_4 = \frac{12}{M_{c(s)}} \cdot \left(\left(\frac{K_A P_{O_2}}{1 + K_Z P_{O_2}} \right) \cdot x + K_B P_{O_2} \cdot (1-x) \right) \cdot S \quad \{\text{mol cm}^{-3} \text{ s}^{-1}\}$$

$$x = P_{O_2} / (P_{O_2} + (K_T / K_B))$$

$$K_A = 30.0 \cdot \exp(-15800/T) \quad \{\text{g cm}^{-2} \text{ s}^{-1} \text{ atm}^{-1}\}$$

$$K_B = 8.0 \cdot 10^{-3} \cdot \exp(-7640/T) \quad \{\text{g cm}^{-2} \text{ s}^{-1} \text{ atm}^{-1}\}$$

$$K_T = 1.51 \cdot 10^5 \cdot \exp(-49800/T) \quad \{\text{g cm}^{-2} \text{ s}^{-1}\}$$

$$K_Z = 27.0 \cdot \exp(3000/T) \quad \{\text{atm}^{-1}\}$$

x = fraction of A sites

(1-x) = fraction of B sites

P_{O₂} = partial pressure of O₂

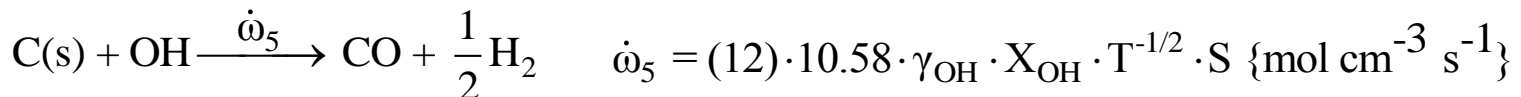
K_{A,B,T,Z} = rate constants

X_{OH} = mole fraction of OH

γ_{OH} = OH collision efficiency = 0.13

Fenimore, 1967

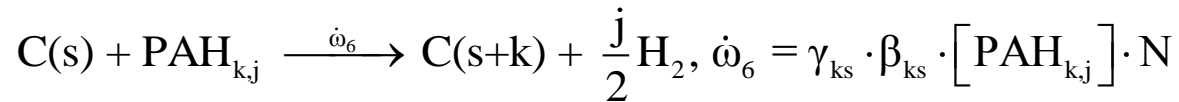
5. OH assisted oxidation (Modified Fenimore and Jones model):





Soot model implementation

6. PAH-assisted surface-growth



$$\beta_{ks} = 2.2 \cdot \sqrt{\frac{\pi \cdot K_{bc} \cdot T}{2 \cdot \mu_{i,j}}} \cdot (d_p + d_{PAH})^2 \quad \{cm^3 s^{-1}\}$$

$$d_{PAH} = d_A \cdot \sqrt{\frac{2m_i}{3}}$$

k = number of carbon atoms and j = number of hydrogen atoms,

$\gamma_{ks} = 0.3$ is the collision efficiency between soot and PAH, β_{ks} = collision frequency,

d_i = collisional diameter of PAH, d_A = size of single aromatic ring = $1.393\sqrt{3} \text{ \AA}$,

$\mu_{i,j}$ = Reduced mass of colliding species = Mass of PAH,

m_i = mass of PAH expressed in terms of number of carbon atoms - k

Most models consider only mono-aromatic benzene as growth species.



Soot model implementation

7. Transport equations:

$$\frac{\partial M}{\partial t} = \underbrace{-\nabla \cdot (M \cdot v)}_{\text{convection}} + \underbrace{\nabla \cdot \left(\frac{\mu}{SC} \nabla \left(\frac{M}{\rho} \right)} \right)}_{\text{diffusion}} + \underbrace{\xi \cdot M \cdot \frac{\mu}{\rho} \frac{\nabla T}{T}}_{\text{Thermophoresis}} + \underbrace{\dot{S}_M}_{\text{Source terms}} \quad \xi = 0.75 / \left(1 + \frac{\pi \eta}{8} \right), \eta = 0.9$$

$M = \rho Y_{c(s)}$ (soot species density) and N (number density) with N being treated as **passive species**

Thermophoresis term implemented as a source term

$$\dot{S}_M = (16\dot{\omega}_1 + 2\dot{\omega}_2 + 6\dot{\omega}_6 - \dot{\omega}_4 - \dot{\omega}_5) \cdot M_{c(s)} \quad \{g \text{ cm}^{-3} \text{ s}^{-1}\} \text{ for } \rho Y_{c(s)}$$

$$\dot{S}_M = \left(16\dot{\omega}_1 \cdot \frac{M_{c(s)}}{M_{\text{nuci}}} - \dot{\omega}_3 \right) \quad \{\text{particles cm}^{-3} \text{ s}^{-1}\} \text{ for } N$$

$$M_{\text{nuci}} = \frac{\pi}{6} \cdot d_{\text{nuci}}^3 \cdot \rho_{c(s)}$$

$$d_{\text{nuci}} = 1.25 \text{ nm } (\sim 100 \text{ carbon atoms})$$



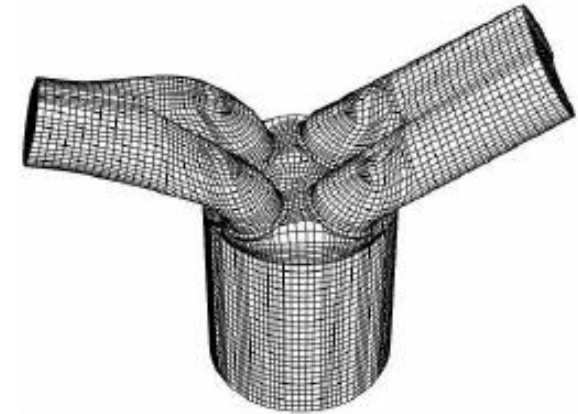


Soot mass and particle diameter prediction

Premixed charge SI engine particulate modeling

Table 1 Engine specifications.

Dimension	Unit	Value
Compression ratio	[-]	12.0
Bore	[mm]	85.96
Stroke	[mm]	94.6
Engine speed	[rev/min]	2100
Clearance volume	[cm ³]	50.0
Displacement	[cm ³]	549.0
Cylinder head	[-]	Pent-roof
Piston shape	[-]	Flat-top piston



70,000 cells at BDC, including the intake and exhaust manifolds and cylinders.

Spark plug: at center of cylinder head.

Completely homogeneous fuel/air mixture at IVC

Experiment: EPA Tier II EEE certification fuel, 28% aromatics.

ERC KIVA code simulations:

DPIK ignition model, G-Equation combustion model.

Fuel: iso-octane/28% toluene by volume.

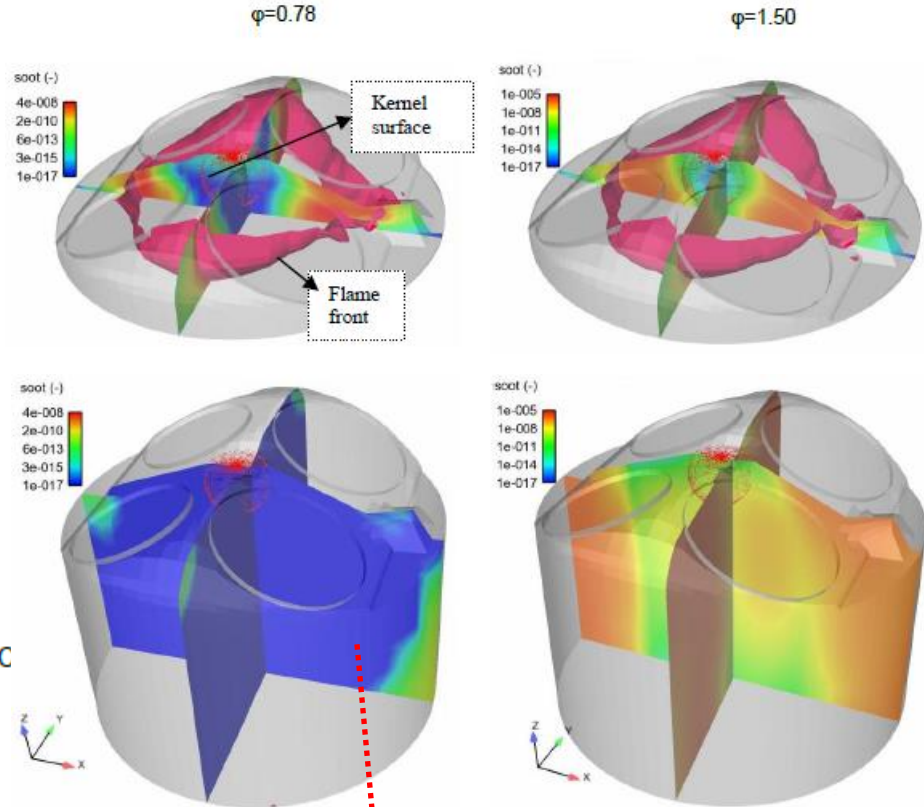
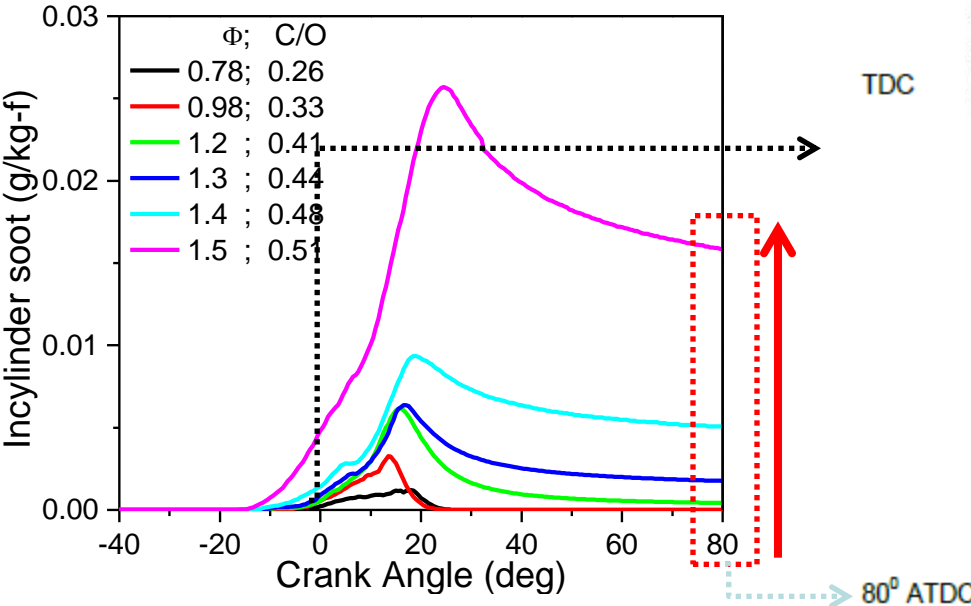
MultiChem mechanism:

ic8h18/nc7h16/c7h8/PAH (79 species & 379 reactions)

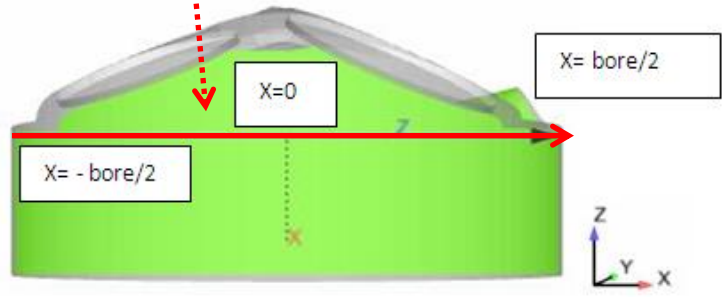




Soot formation prediction

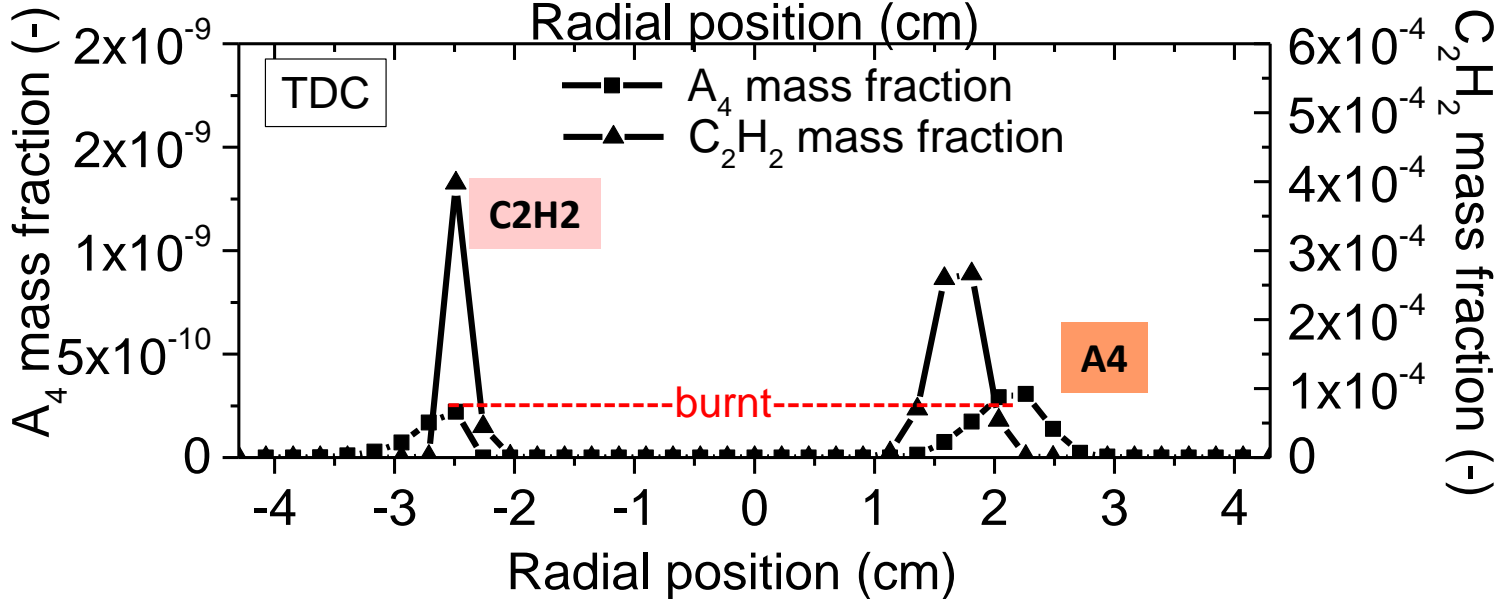
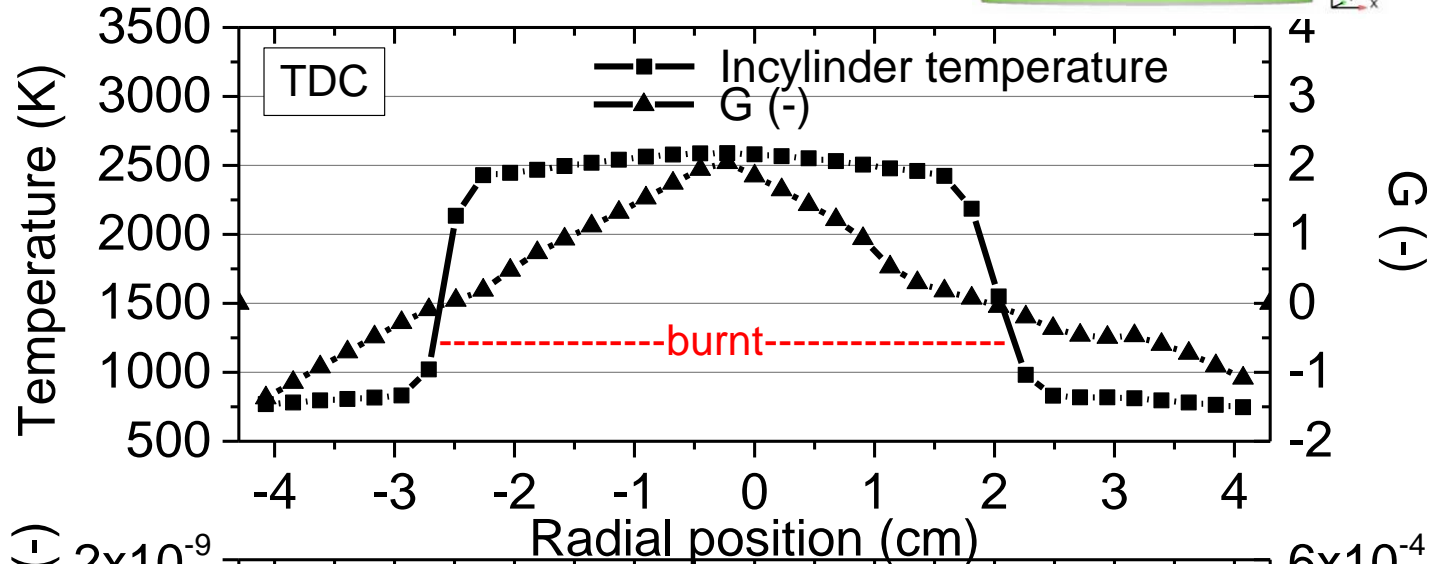
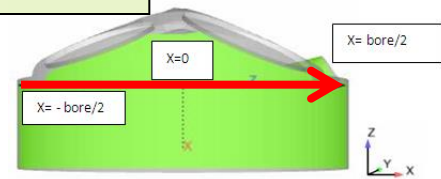


Predicted soot mass no longer reduces significantly after 80 ATDC.
 Soot produced at 80 ATDC increases with increase of ϕ .
 Soot formation dominates first and then soot oxidation begins to play a key role. Peak in-cylinder soot mass increases w/ an increase of ϕ .



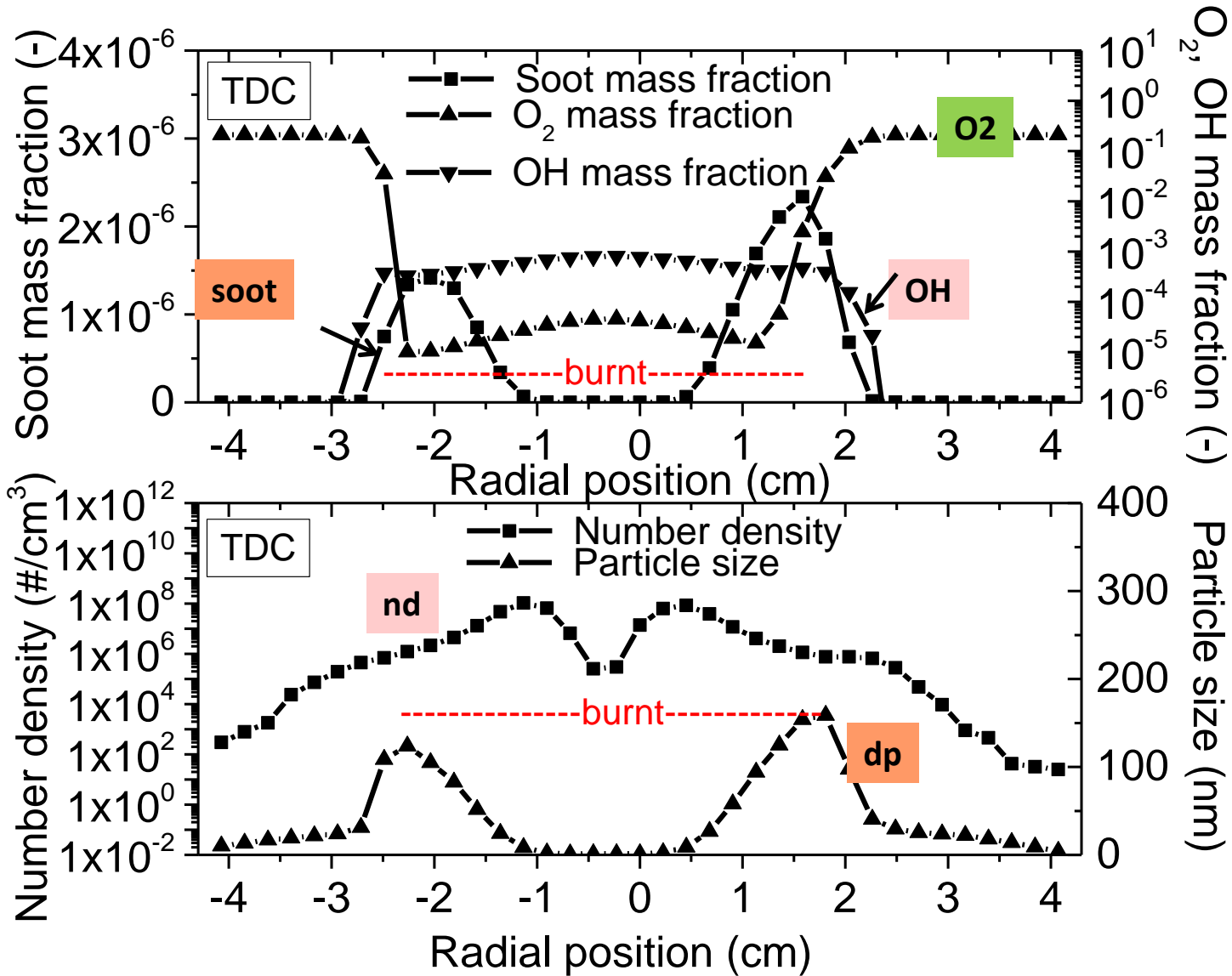


TDC $\phi = 1.5$



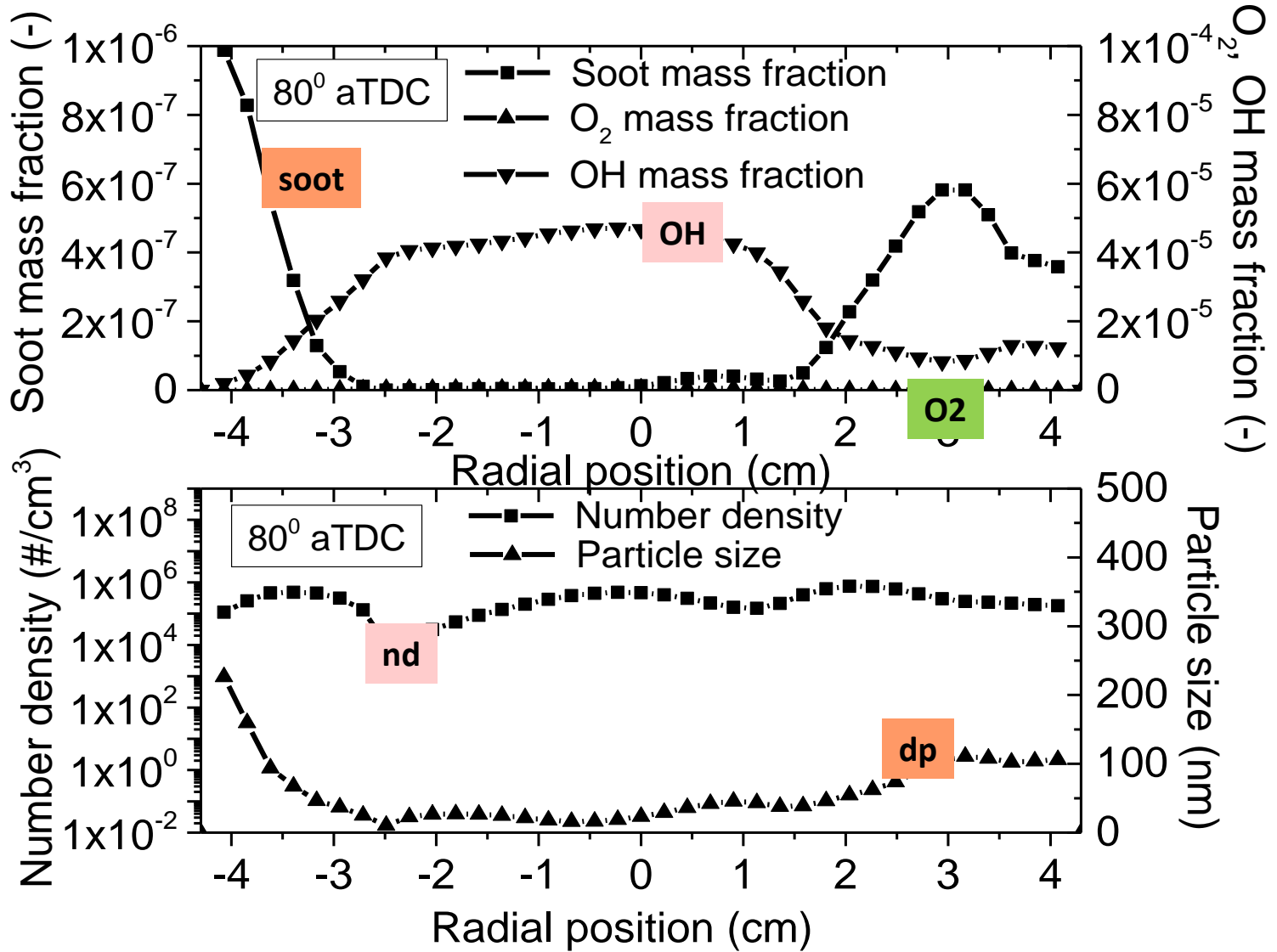


TDC $\phi = 1.5$





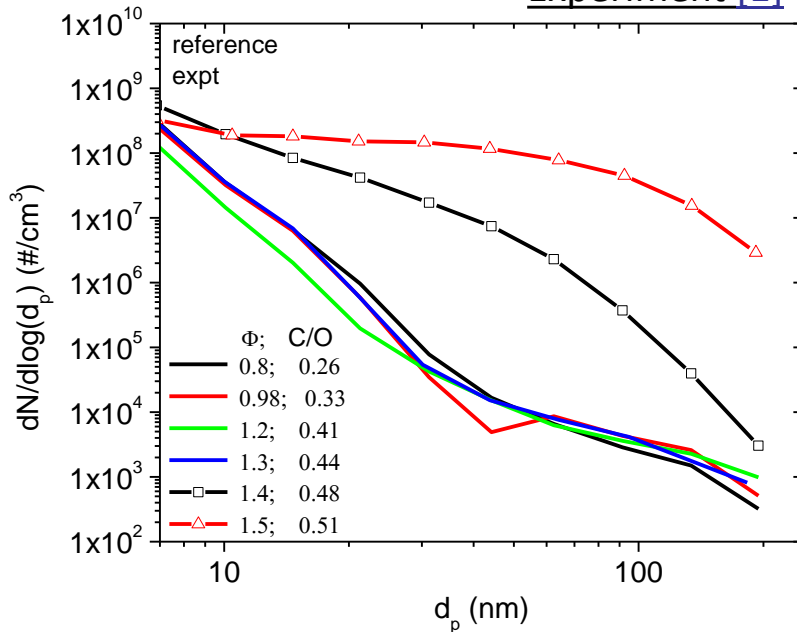
80° ATDC $\phi = 1.5$



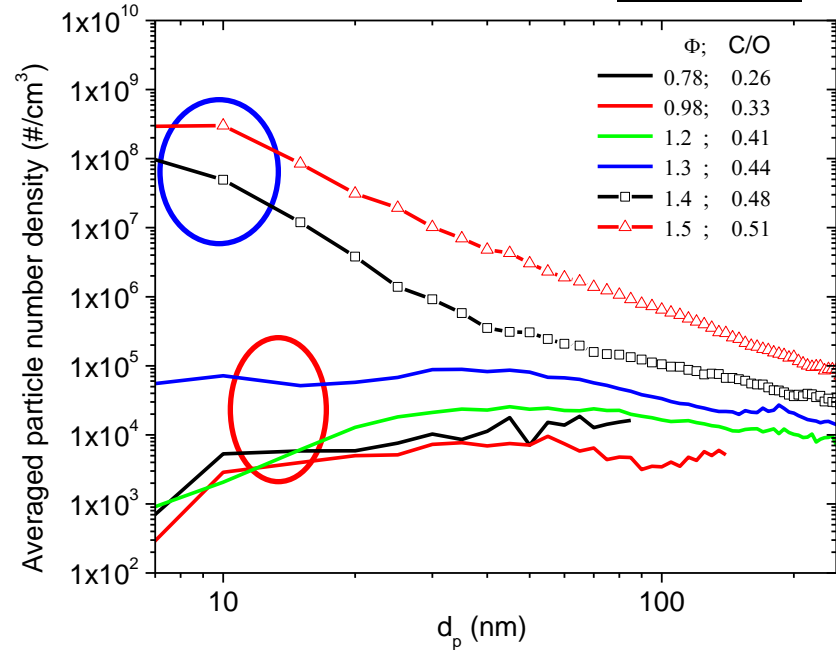


Particulate size distributions

Experiment [1]



Simulation



Nearly identical PSDs until about $\phi = 1.3$, and sharply declines with increase of d_p .
When $\phi > 1.3$, nd consistently increases with increasing ϕ , and decreases gradually with increasing d_p .

For $\phi < 1.4$, shape of PSDs is very flat and broad, which is different from experiment, but looks like PSDs for A/F of 14.6 for engine loads lower than 4 bar in Ref. [2].

For $\phi = 1.4$ and 1.5, magnitude of nd of small particles are well represented, nd decreases with increasing d_p .

[1] Hageman, 2013. [2] Maricq, 1999



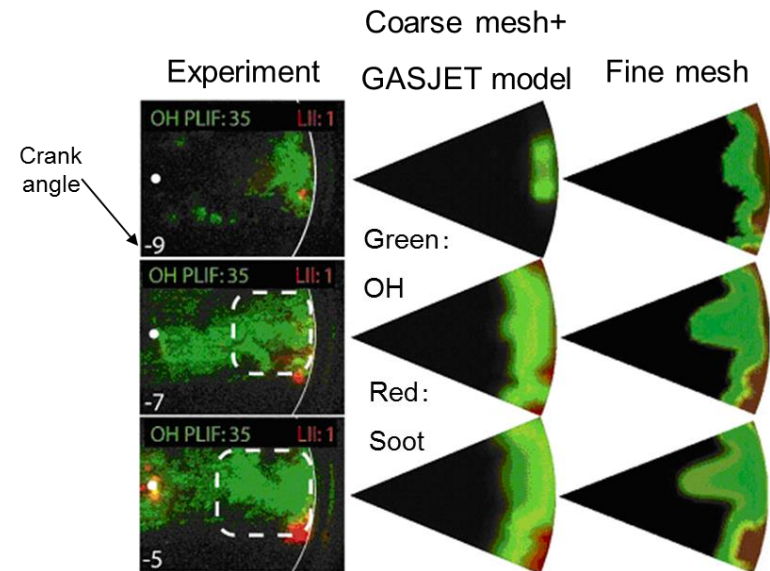


Soot in stratified charge engines

SANDIA optical engine – HTC/LTC

Engine	Parameter
Bore x stroke (cm)	13.97 x 15.24
Speed (rpm)	1200
Compression ratio (CR)	11.2:1
Swirl ratio	0.5
Number of nozzle holes	8
Orifice diameter (mm)	0.196
Included angle	152°
Fuel	Diesel #2
Sector angle	45

	HTC-diff./ premixed	LTC Early/late
Amb. O ₂ %	21	12.7
SOI	-7/-5	-22/0
P _{in} (bar)	2.33/1.92	2.14/2.02
T _{in} (C)	111/47	90/70
Fuel (mg)	61	56
P _{inj} (bar)	1200	1600

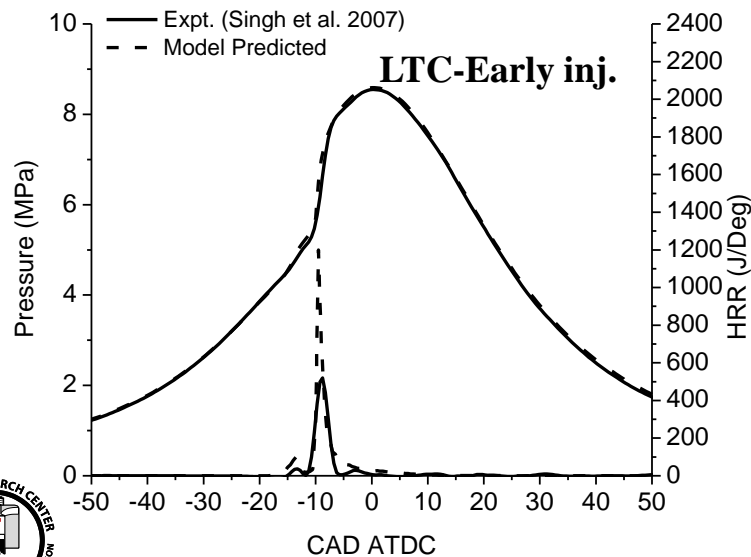
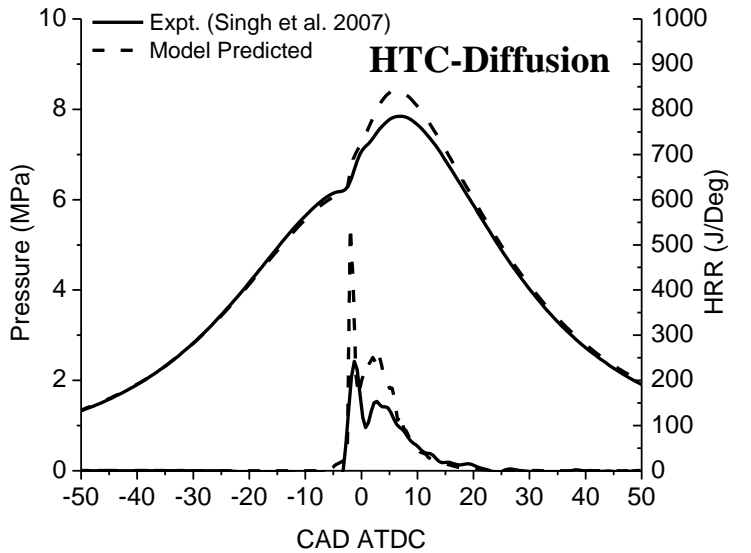


Expt. Data: Singh, 2007

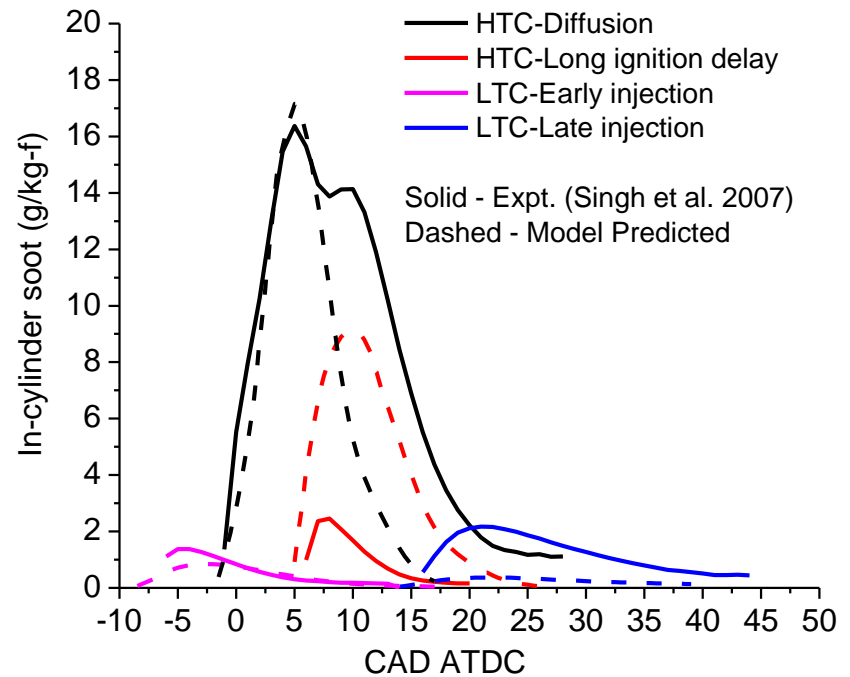




SNL optical engine – HTC/LTC



In-cylinder soot formation/oxidation
 Difference in HTC and LTC soot amounts well captured



Diffusion to premixed combustion, soot ↓
 HTC to LTC, soot ↓

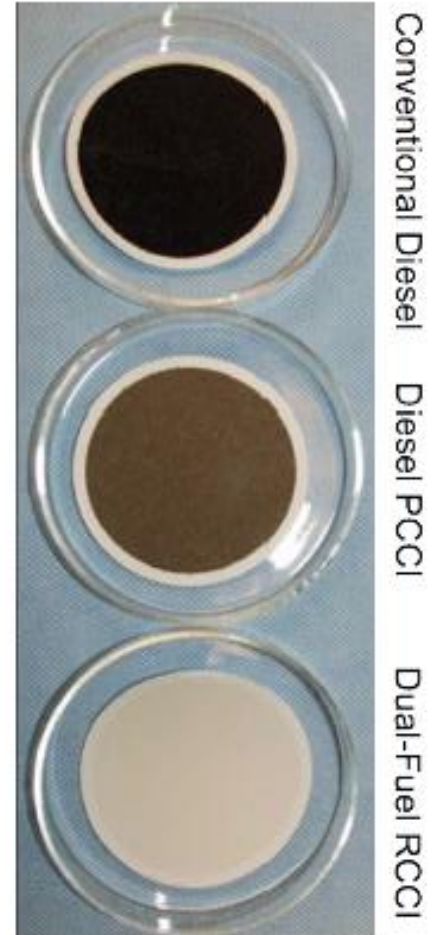
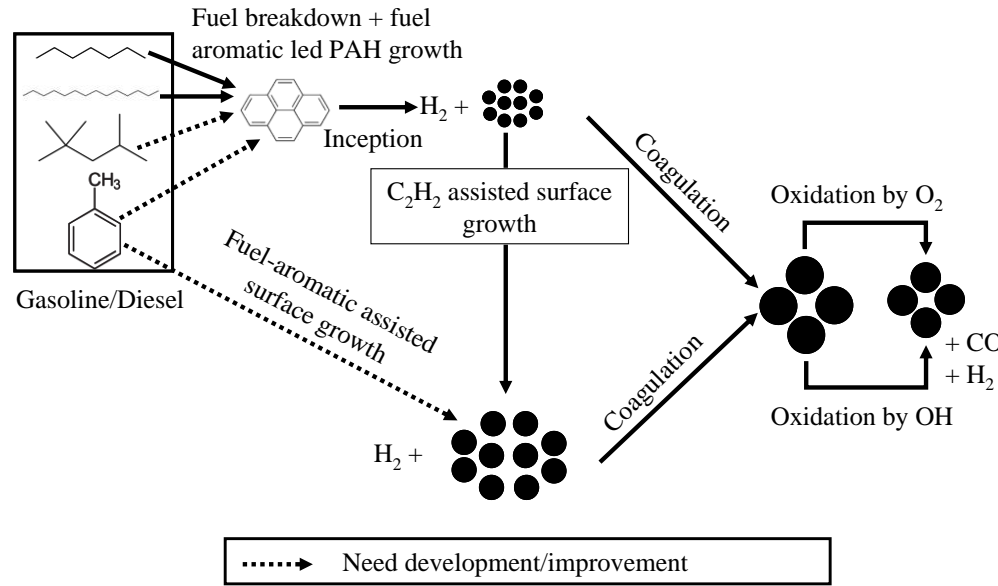
Expt. Data: Singh, 2007





Summary and current directions

Integration of soot model with multi-component vaporization and chemistry models



Extension to GDI and H/P/RCCI

Organic fraction modeling:
OF correlates with premixedness

Soot diameter comparisons with TEM measurements obtained from various combustion modes

